Wet End - Process Formulation (RETAN)

		Date:	16-Jan-2026
		Technician:	Bruno Parreira
Company:	TFL Fashion Fall Winter 2027-28	*Score:*	Select Score
Type of Leather:	Shoe Upper & Leather Goods	*Trial - N°:*	
Aim of Trial:	N°24 MAREMMA	*Color:*	TPG 17-1330
		Piece count:	8
Project - N°:		*Substance:*	1,40 mm
Material:	X-tan	*Weight:*	
% refer to:	Shaved weight削匀重	*Drum - N°:*	

Operation	*Add*	*%*	*Weight in kg*	*Product*	*Temp. in °C*	*Dilution (1 : x)*	*Time in min*	*Control*
		300,00		Water水	35			
		0,50		BORRON® SAF-A			30	
Drain								
		100,00		Water水	35			
		3,00		SELLASOL® NG-A LIQ				
		0,50		sodium bicarbonate小苏打			60	pH:
		2,00		LEVOTAN® L				
		2,00		LEVOTAN® RP			30	
Drain								
		200,00		Water水	30		10	
Drain								
		80,00		Water水	30			
		2,00		CORIPOL® SLG-A				
		2,00		LEVOTAN® L				
		2,00		LEVOTAN® RP			20	
		2,00		BAYKANOL® RFS LIQ				
		10,00		TANIGAN® MBO-A Powder				
		10,00		VEGTAN® M				
		5,00		TANIGAN® LFO LIQ			30	
		2,00		CORIPOL® SLG-A				
		2,00		BAYKANOL® RFS LIQ				
		10,00		TANIGAN® MBO-A Powder				
		10,00		VEGTAN® M				
		5,00		TANIGAN® LFO LIQ			180	AON自动过夜
		100,00		Water水	50			
		0,50		Formic acid甲酸			15	
		1,00		Formic acid甲酸			30	pH: 3,7/3,9
Drain								
		200,00		Water水	50		10	
Drain								
		150,00		Water水				
		0,50		BORRON® SAF-A				
		4,00		CORIPOL® BZE/N				
		2,00		CORIPOL® PURE N				
		4,00		CORIPOL® SG			60	
		1,00		Formic acid甲酸			30	pH: 3,3
Drain								
		200,00		Water水	40			
		2,00		CORIPOL® SFC NEW			20	
Drain								

Mechanical Operation:	*Process Information:*	
Set-out, Vacuum 180 sec/45°C, Hang to dry, Stake 伸展，真空45度180秒，挂晾干燥，振软		
	Running Time:	8 hrs 45 min

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Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical