

Wet End - Process Formulation (RETAN)



N°23 MESSICO we.xlsx

Date: 19-Jan-2026
Technician: Gianni

Company: TFL FW 27-28
Type of Leather: Shoe Upper & Leather Goods
Aim of Trial: 23 MESSICO
Project - N°:
Material: split wb二层蓝皮
% refer to: shaved weight削匀重

Trial - N°:
Color:
Piece count:
Substance: 1,2 mm
Weight:
Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		400,00		Water水	40°C			
		1,00		BLANCOROL® CGA-C				
		0,50		Oxalic acid草酸			40'	check wetting back查看回水状态
								pH= 3 drain控水
		200,00		Water水	40°C			
		2,00		novaltán AL			30'	
		6,00		Cromosal B				
		6,00		TANNESCO® HN-A LIQ			60'	
		2,00		sodium formate甲酸钠				
		2,00		sodium bicarbonate小苏打			120'	pH=3,8/4 drain控水
		150,00		Water水	30°C			
		2,00		sodium formate甲酸钠				
		3,00		sodium bicarbonate小苏打			60'	automatic overnight自动过夜
								pH=6 sez. BLU drain控水
		300,00		Water水	30°C		10'	Drain控水
		100,00		Water水	20°C			
		0,50		SELLASOL® TN-A				
		6,00		SELLA® FAST BROWN MFR			60'	
		100,00		Water水	50°C			
		7,00		DRYWALK® FAT				
		7,00		LEVOTAN® PS				
		4,00		LEVOTAN® WS				
		1,50		BORRON® WP			60'	
		2,00		Formic acid甲酸			10'	
		2,00		Formic acid甲酸			20'	Drain控水
		200,00		Water水	50°C			
		0,20		SELLASOL® TN-A				
		1,50		SELLA® FAST BROWN MFR			20'	
		1,50		Formic acid甲酸			20'	Drain控水
		300,00		Water水	35°C		10'	Drain控水
		250,00		Water水	35°C			
		3,00		novaltán AL			120'	Drain控水
		300,00		Water水	30°C		10'	Drain控水
		300,00		Water水	30°C		10'	Drain控水

Mechanical Operation:

plate, hang dry, mill 2 hours, buffing, mill 1 hour
贴板, 挂晾干燥, 摔软2小时, 磨革, 摔软1小时

Process Information:

Running Time:

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