

Wet End - Process Formulation (RETAN)



N°2 AMALTEA we.xlsx		Date:	16-Jan-2026
		Technician:	Bruno Parreira
Company:	TFL Fashion Fall Winter 2027-28	Score:	Select Score
Type of Leather:	Select Article	Trial - N°:	
Aim of Trial:	N°2 AMALTEA Floater	Color:	TPG 19-1623
Project - N°:		Piece count:	4 hides
Material:	Wet-blue BRASIL巴西蓝湿皮	Substance:	2,80 mm
% refer to:	Shaved削匀重	Weight:	
		Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		water水	30			
		1,50		BLANCOROL® CGA-C				
		0,50		BORRON® SAF-A				
		2,00		CORIPOL® SG		10	90	pH:
Drain控水								
		100,00		water水	30			
		4,00		LEVOTAN® AT01		4	30	pH:
	+	3,00		SELLASOL® NG-A LIQ				
		0,50		PELTEC® AL				
		0,80		PELTEC® AE				
		1,50		sodium Bicarbonate小苏打			15	pH: 5,5
	+	6,00		LEVOTAN® L		3		
		2,00		CORIPOL® SG				
		0,50		BORRON® SAF-A				
		0,50		sodium bicarbonate小苏打			90	AON pH: 5,2
		5,00		SELLATAN® CF-A LIQ			10	
		15,00		TANIGAN® BNO LIQ			30	
	+	2,00		Ammonium Bicarbonate碳铵			360	pH: 6,5 100% blue
Drain控水								
		200,00		water水	30		10	
Drain控水								
		30,00		water水	30			
		3,00		BAYKANOL® TN-A liq				
		5,00		SELLASOL® Pure M				
		4,00		MAGNOPAL® SOF		3		
		5,00		LEVOTAN® L		3	30	
		3,00		SELLA® Fast Black WB				
		3,00		TANIGAN® SR-A			45	AON转停自动过夜 0查色
	+	100,00		water水	55		10	
		2,00		MAGNOPAL® DP				
		1,00		BORRON® SAF-A				
		10,00		CORIPOL® MK-A				
		2,00		CORIPOL® Pure LC-A				
		4,00		Drywalk® FAT			60	
	+	1,00		Formic Acid甲酸		10	10	
	+	1,00		Formic Acid甲酸		10	10	
	+	1,20		Formic Acid甲酸		10	30	pH: 3,6
Drain控水								
		200,00		water水	30			
Drain控水								
		150,00		water水	40			
		2,00		CORIPOL® SFC			20	
Drain控水								

Mechanical Operation:	Process Information:
Horse-up, set-out 4x, vacuum 2min 45°C, toggle dry@45°C, conditioning overnight, stake, mill 搭马 · 伸展 · 真空45度2分钟 · 绷板45度干燥, 回潮过夜 · 振软 · 摔软	
	Running Time: 14 hrs 10 min

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Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical