

Wet End - Process Formulation (RETAN)



N°15 FREMITO we.xlsx

Date: 29-Dec-2025
Technician: 3DOLAP

Company: TFL Fall Winter 2027-28
Type of Leather: Shoe Upper & Leather Goods
Aim of Trial: N°15 FREMITO
Project - N°:
Material: wb 蓝皮
% refer to: shaved weight削匀重

Trial - N°:
Color: 17-5110
Piece count: 3
Substance: 1,6-1,7 mm
Weight: 25.5kg
Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00	#VALUE!	Water水	35			
		0,20	#VALUE!	Formic acid甲酸				
		0,30	#VALUE!	BORRON® SAF-A			20	
		3,00		synt crl(chrome alum)			60	pH3.8 Drain控水
			#VALUE!					
		300,00	#VALUE!	Water水	25		10	Drain控水
		150,00	#VALUE!	Water水	35			
		1,00	#VALUE!	LEVOTAN® AT 01			30	
		2,00	#VALUE!	sodium formate甲酸钠				
		0,80	#VALUE!	sodium bicarbonate小苏打			15	
		4,00	#VALUE!	LUBRITAN™ SPE			5	
		3,00	#VALUE!	CORIPOL® Pure LW			30	pH=5,8
		1,00	#VALUE!	PELTEC® AE			90	pH=5,5
		3,00	#VALUE!	sodium bicarbonate小苏打				auto overnight自动过夜
				in the morning pH=6,9				Drain控水
		300,00	#VALUE!	Water水	25		10	Drain控水
		50,00	#VALUE!	Water水	30			
		1,00	#VALUE!	Ammonia氨水				
		2,00	#VALUE!	BAYKANOL® TF-2N-C 01			15	
		3,00	#VALUE!	BAYKANOL® PR-A				
		2,00	#VALUE!	SELLA® Fast Grey A				
		0,50	#VALUE!	SELLA® Fast Beige A				
		0,10	#VALUE!	SELLA® Fast Green A			75	Section full透染
		4,00	#VALUE!	CORIPOL® AT			30	
		150,00		Water水	65		10	inside drum 55°C内温
		6,00		MAGNOPAL® SOF			20	
		0,50		BORRON® SAF-A				
		1,00	#VALUE!	SELLATAN® CF-A LIQ				
		3,00	#VALUE!	DRYWALK® FAT				
		5,00	#VALUE!	CORIPOL® Pure LW			90	
		1,50	#VALUE!	Formic acid甲酸			15	
		1,50	#VALUE!	Formic acid甲酸			40	pH=3,5 drain控水
		250,00	#VALUE!	Water水	50			
		0,50	#VALUE!	Formic acid甲酸			20	drain控水
		300,00	#VALUE!	Water水	25		10	Drain控水upload出鼓
			#VALUE!					

Mechanical Operation:

toggle drying绷板干燥50°C

Process Information:

Running Time: 9 hrs 55 min

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Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical