

Wet End - Process Formulation (RETAN)



N°14 FILIGRANA we.xlsx				Date:	7-Jan-2026
				Technician:	Gianni
Company:	TFL FW 27-28			Trial - N°:	
Type of Leather:	Shoe Upper & Leather Goods			Color:	19-5511
Aim of Trial:	art. 14 FILIGRANA			Piece count:	
Project - N°:				Substance:	1,6+
Material:	calf wb 小牛蓝皮			Weight:	
% refer to:	shaved weight削匀重			Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		Water水	40°C			
		1,00		Formic acid甲酸				
		0,30		BORRON® ADN			30'	Drain控水
		100,00		Water水	40°C			
		2,00		TANNESCO® FC			30'	
		0,50		CORIPOL® DX-1202				
		5,00		RETINGAN® LFC			20'	
		4,00		BLANCOROL® RC				
		4,00		chromosal B			180'	automatic overnight自动过夜
								次日morning pH=3,8 Drain控水
		150,00		Water水	30°C			
		3,00		SELLASOL® NG-A LIQ				
		0,50		sodium formate甲酸钠			30'	
		0,20		sodium bicarbonate小苏打				
		5,00		BAYTIGAN® AR			45'	pH=4,4/4,6 Drain wash控水水洗
		80,00		Water水	30°C			
		1,00		RETINGAN® R7			10'	
		5,00		LEVOTAN® RP			30'	
		2,00		TANIGAN® SR				
		12,00		TANIGAN® FAO LIQ				
		3,00		TANIGAN® PURE T-A				
		3,00		VEGTAN® M			30'	
		5,00		BAYTIGAN® AR			60'	
		100,00		Water水	50°C			
		0,50		Formic acid甲酸			30'	Drain wash控水水洗
		100,00		Water水	50°C			
		2,00		CORIPOL® DX-1202				
		2,00		CORIPOL® SB				
		2,00		LUBRITAN™ SPE				
		0,40		BORRON® SAF-A			60'	
		5,00		LEVOTAN® RP			30'	
		1,00		Formic acid甲酸			30'	Drain控水

Mechanical Operation:	Process Information:
set out, vacuum 250" 40°C 伸展，真空40度250秒	
	Running Time:

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