

Wet End - Process Formulation (RETAN)



N°13 FALANGE we.xlsx			Date:	8-Jan-2026
			Technician:	Gianni
Company:	FW 27-28			
Type of Leather:	Shoe Upper & Leather Goods			Trial - N°:
Aim of Trial:	art 13 FALANGE			Color:
			Piece count:	18-0627
Project - N°:				Substance:
Material:	calf wb netherlands荷兰小牛蓝皮			Weight:
% refer to:	shaved weight削匀重			Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		Water水	40°C			
		1,00		Formic acid甲酸				
		0,30		BORRON® ADN			30	Drain控水
		100,00		Water水	40°C			
		2,00		TANNESCO® FC			30	
		1,00		CORIPOL® DX-1202				
		5,00		RETINGAN® LFC			20	
		5,00		chromosal B			240	automatic自动过夜
								次日morning pH: 3,8 drain控水
		150,00		Water水	35°C			
		2,00		SELLASOL® NG-A LIQ				
		0,50		sodium formate甲酸钠				
		0,20		sodium bicarbonate小苏打			20	pH: 4,4-4,6
		5,00		BAYTIGAN® AR			50	Drain控水
		200,00		Water水	30°C		10	Drain控水
		80,00		Water水	30°C			
		4,00		RETINGAN® LFC			20	
		2,00		CORIPOL® DX-1202			20	
		12,00		TANIGAN® FAO-A LIQ				
		2,00		TANIGAN® PURE T-A				
		3,00		VEGTAN® M				
		4,00		RETINGAN® R7			60	
		100,00		Water水	50°C			
		0,50		Formic acid甲酸			30	Drain控水
		300,00		Water水	50°C		10	Drain控水
		100,00		Water水	50°C			
		4,00		CORIPOL® DX-1202				
		2,00		LEVOTAN® L				
		1,00		CORIPOL® LEO				
		0,40		BORRON® SAF-A			60	
		4,00		LEVOTAN® RP			30	
		0,50		Formic acid甲酸			30	Drain控水

Mechanical Operation:	Process Information:
set out, vacuum dry 240" at 40°C 伸展，真空40度4分钟	
	Running Time:
	11 hrs 00 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for