

Wet End - Process Formulation (RETAN)



N°1 ALMEIRA we.xlsx

Date:	15-Jan-2026
Technician:	Grosch
Score:	Select Score
Trial - N°:	
Color:	TPG 19-0608
Piece count:	4 HIDES
Substance:	2,50 mm
Weight:	
Drum - N°:	

Company:	TFL Fashion Fall Winter 2027-28
Type of Leather:	Select Article
Aim of Trial:	N°1 ALMEIRA floater
Project - N°:	
Material:	wet-blue BRAZIL
% refer to:	Shaved

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water水	35			
		0,40		PELTEC® ADN				
		1,50		BLANCOROL® CGA-C			90	
Drain控水								
		100,00		Water水	40			
		2,00		CORIPOL® SG				
		4,00		tankrom AB				
		3,00		sodium formate甲酸钠			240	pH:3,9
Drain控水								
		100,00		Water水	40			
		3,00		LEVOTAN® AT01		4	30	
	+	1,00		TANIGAN® PAK-S				
		1,50		sodium bicarbonate小苏打				
		0,50		PELTEC® AL				
		1,00		PELTEC® AE			30	
	+	5,00		CORIPOL® MK-A				
		0,50		BORRON® SAF-A				
		4,00		LEVOTAN® L			30	
	+	2,00		Ammonium Bicarbonate碳铵			180	o/n过夜 pH: 6,3
IN THE MORNING次日								
		4,00		TANNESCO® HN-A LIQ			60	
Drain控水								
		200,00		Water水	30		10	
Drain控水								
		50,00		Water水	30			
		3,00		BAYKANOL® PR-A				
		3,00		TANIGAN® SR-A				
		0,50		INVADERM® LU			30	
	+	1,00		SELLA® fast 染料				
		2,00		SELLA® fast 染料			45	ø查色 · 渗透
	+	100,00		Water水	55		10	
		0,50		BORRON® SAF-A				
		6,00		MAGNOPAL® SOF				
		4,00		LEVOTAN® L				
		1,00		SELLA® Tec S				
		6,00		CORIPOL® MK-A			90	
	+	1,00		Formic Acid甲酸		10	15	
	+	1,00		Formic Acid甲酸		10	15	
	+	1,50		Formic Acid甲酸		10	30	pH: 3,4/3,6
Drain控水								
		200,00		Water水	55		10	
Drain控水								
Drain控水								
		200,00		Water水	30		10	
Drain控水								

Mechanical Operation:	Process Information:
Set-out, A+B+C Toggle dry; D Vacuum dry 11min@50°C, RH at 25%, stake, hang dry. 伸展, A+B+C三片绷板干燥 · D50度真空11分钟 · 湿度25%, 振软 · 挂晾干燥	
	Running Time: 15 hrs 25 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.
Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical