

Wet End - Process Formulation (RETAN)



AUTO.2 NERONE ACLE 2026_WE.xlsx

Date:	24-Jun-2026
Technician:	Max Cui
Score:	Select Score
Trial - N°:	
Color:	Blue
Piece count:	2 HIDES
Substance:	1,05 mm
Weight:	
Drum - N°:	

Company:	TFL ACLE 2026
Type of Leather:	Automotive Leather
Aim of Trial:	AUTO 1 MARZIALE Nappa纳帕
Project - N°:	
Material:	China wet-blue国产蓝皮
% refer to:	Shaved

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300		Water水	47			
		0,3		BORRON® SAF-A回湿剂				
		2		CORIPOL® MLA-A回湿油				
		0,3		formic acid 85%甲酸				
		0,5		BLANCOROL® CGA-C回湿有机酸			90	pH 3.14 D/W水洗
		100		Water水	35			
		1		SELLATAN® CF-A LIQ 醛鞣剂				
		0,5		CORIPOL® SLG-A柔软滋润型油				
		2		LUBRITAN® GXL高强度聚合物				
		1,5		SELLASOL® TN-A Liquid分散丹宁			20	
		0,5		CORIPOL® SLG-A柔软滋润型油				
	+	1		MAGNOPAL® IPF空心巨球聚合物				
		2		TANNESCO® HN-A Liq铬单宁				
		3		Tankrom AB铬粉			60	pH 3.48
		2		BAYKANOL® PFM-C柔软蛋白				
	+	1		sodium formate甲酸钠			20	pH3.91,
		0,4		sodium bicarbonate小苏打			40	O/N间转过夜 pH: 3.90 D/W水洗
		100		Water水	35			
	+	1,5		TANIGAN® PAK-S中和单宁				
		1		sodium formate甲酸钠			20	pH 4,4
		0,5		sodium bicarbonate小苏打				pH 5.1
		1		CORIPOL® LSW				
		2		LUBRITAN™ SPE高强度聚合物			30	
		2		MAGNOPAL® RHN-A弹力丙烯酸			40	pH D/W水洗
		60		Water水	32			
		0,5		CORIPOL® AV高物性紧实油脂				
		1		LEUKOTAN™ 8090助渗透丙烯酸				
		2		LEVOTAN® RP EXP 4119紧实小分子				
		3		BAITIGAN® AR肉紧丙烯酸			30	
	+	3		MAGNOPAL® 1102紧实身骨丙烯酸			40	
		1		CORIPOL® LEO滋润型高物性油				
		0,5		CORIPOL® PURE N生油				
		3,5		SELLASOL® TN-A Liquid分散丹宁				
	+	5		TANIGAN® AGO Liq通用型零双酚单宁				
		5		SELLATAN® RLO-A LIQ紧实型低双酚丹宁				
		5		RETINGAN® R12低甲醛双氰胺				
		5		BAYKANOL® PFM-C柔软蛋白				
		5		Tara塔拉栲胶			120	
		3		dye 染料			40	
		100		Water水	50		10	
	+	1,5		CORIPOL® PURE N生油				
	+	3		CORIPOL® LEO滋润型高物性油				
	+	4		CORIPOL® AV高物性紧实油脂				
		2		CORIPOL® PURE LC-A高浓度卵磷脂				
		2		LUBRITAN™ SPE高强度聚合物			50	
		2		RETINGAN® R12低甲醛双氰胺				
		2		MAGNOPAL® RHN-A3弹力丙烯酸			30	
		1,2		formic acid 85%甲酸			5'+5'+30'	pH 3.51 D/W水洗10'
		150		Water水	20			
		3		SELLA® Tec DEO-A除味剂			30	Drain排液

Mechanical Operation:	Process Information:
horse up o/n, set-out, vacuum(120/50°C) ,hang to dry,condition, stake, 搭马过夜 · 伸展 · 50度真空2分钟 · 挂晾干燥 · 回潮 · 振软	
	Running Time: 11 hrs 10 min

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