

Finishing

Shoe Upper



CLIENT FASHION TFL AW 27/28
 ARTICLE N° 21 TORONTO
 MATERIAL 1/2 Bovine corrected grain
 COLOUR TPX 19-3514

RECIPE NO.
 BASED ON WE RECIPE NO.
 DATE 20.02.2026
 TECHNICIAN GIRAUDO/ ZAMBON

Product	1	2	3	4	5	6	Procedure
PRESKIN							1) preskin by reverse coat
AQUADERM® FLUID H	10						on release paper (2-3-gr.sqft)
RODA® Poliperl Iridescent Blue	10						
RODA® Pure Luster 1505	50						
BAYDERM® Bottom DLV-N	180						
AQUADERM® Finish HW2/N	730						
SELLA® Derm M2 MIX	10						
RODA® Lite 07 mix	10						
ACRYSOL™ RM 819W							2) skin by reverse coat
Viscosity 45-50 ssec , cup 4 mm							on release paper (2-3-gr.sqft)
SKIN							
EUADERM® Matt SN 2		100					
BAYDERM® Bottom DLV-N		540					3) Adhesive by reverse coat
AQUADERM® Fluid H		10					on leather (8-10 gr.sqft)
AQUADERM® Fluid HW2/N		300					
RODA® Lite 07 mix		20					
RODA® Poliperl Iridescent Blue		30					
ACRYSOL™ RM 819W		x					
Viscosity 45-50 sec , cup 4 mm							
ADHESIVE							
RODA® Lite 07 mix			100				
RODA® Line AS			340				
RODA® Line AFG			500				
AQUADERM® FLUID H			10				
AQUADERM® XL 50			50				
ACRYSOL™ RM 819W			X				
Viscosity 40-45 sec , cup 4 mm							
FINISHING AFTER RELEASE							
RODA® Lite 07 mix				20			4) 2 spray coats, dry
RODA® Pure Luster 682				130			ironing 110°C at 20 bar
RODA® Pur 5329 /N Conc				150			
RODA® Wax 699				40			
water				550			
AQUADERM® Finish HAT/N				50			
RODA® Feel N4				10			
RODA® Feel Microsil				10			
RODA® Pur 5008				20			
RODA® Link 4009				20			
Total	1000	1000	1000	1000	0	0	

Comments:

RELEASE PAPER: Komet DE 169

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