Finishing
Upholstery

CLIENT	**TFL AW 27/28**	RECIPE NO.	**23155**
ARTICLE	**N°1 ALMEIRA**	BASED ON WE RECIPE NO.	
MATERIAL	**COW SIDE F.G.**	DATE	**09 March 2026**
COLOUR	**TPX 19-0608**	TECHNICIAN	**Stefano Dal Lago**

Product	1	2	3	4	5	6	Procedure
RODA®Care 5754/N	1000						Staking
RODA®Care NC/N		990					
BAYDERM®Bottom ELW		10					1) 1 Roller coating 4-5 g/sq.ft.
RODA®Lac W 4076 Dull			500				**Buffing with 280**
Water			500	200	300	100	
RODA®Lite 07 Mix				100			2) 1 Roller coating 3 g/sq.ft.
RODA®Base 5615				300			
RODA®Base SB				300			3) 1 Spray coating
RODA®Pur ADX				50	50		Emboss "NATURE" 110°C
RODA®Link 5504/N				20			Dry milling 12 hours
RODA®Core HTP Mix					50		Toggling
RODA®Fix 5188/N Gloss					600	700	
AQUADERM®Fluid H					10		4) 2 Spray coating 4+4 g/sq.ft.
AQUADERM®XL DI 2					20	40	
RODA®Fix 5792/N2						200	5) 1 Light spray coating
RODA®Fix 6271/B						100	
RODA®Feel N4						30	6) 1 Spray coating 2,5 g/sq.ft.
							Dry milling 8 hours
							Light ironing 110°C
Total	**1000**	**1000**	**1000**	**970**	**1030**	**1170**	

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.
We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.