

# Wet End - Process Formulation (RETAN)



N19 BRAZILIAN SAND wet end.xlsx

Date: 27-Feb-2025  
Technician: Rafael Grosch

Company:	FASHION A/W 26-27	Trial - N°:	
Type of Leather:	Shoe Upper & Leather Goods	Color:	TPX 19-0617
Aim of Trial:	ARTCLE 19 BRAZILIAN SAND	Piece count:	6 1/2
Project - N°:		Substance:	2,0-2,1
Material:	WB BRAZIL 巴西蓝皮	Weight:	31,000 kg
% refer to:	Shaved削匀重	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		250,00		Water水	35			
		0,30		Formic acid甲酸				
		0,20		BORRON® SAF-A			30	pH= 3,4
Drain控水								
		100,00		Water水	35			
		3,00		LEVOTAN® AT 01			40	
		1,50		TANIGAN® PAK				
		1,50		Sodium bicarbonate小苏打			20	
		3,00		LEVOTAN® L				
		2,00		CORIPOL® SG			30	
		8,00		TANIGAN® BNO LIQ				
		8,00		TANIGAN® OSO LIQ			30	
		2,00		Ammonium bicarbonate碳铵			120	
AUTOMATIC O/N								
				IN THE MORNING次日			5	pH= 6,5
Drain控水								
		200,00		Water水	30		10	
Drain控水								
		30,00		Water水	30			
		2,00		TANIGAN® SR				
		2,00		BAYKANOL® SL				
		4,00		BAYKANOL® TN-A LIQ				
		3,00		LEVOTAN® L			20	
		1,50		SELLA® FAST BROWN GD				
		0,10		SELLA® FAST BLACK HM			45	
		100,00		Water水	55		10	
		2,00		CORIPOL® PURE LC-A				
		10,00		CORIPOL® MK-A			60	
		1,50		Formic acid甲酸			15	
		1,50		Formic acid甲酸			60	pH= 3,7
Drain控水								
		200,00		Water水	20		10	
Drain控水								

## Mechanical Operation:

TOGGLE DRY  
绷板干燥

## Process Information:

Running Time: 8 hrs 25 min

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