Finishing

CLIENT

ARTICLE

Shoe Upper

TFL

N° 20 WARM

RECIPE NO. BU 6347

BASED ON WE RECIPE NO.

MATERIAL SHEEP SKIN DATE 01 February 2025
COLOUR TPX 18-0513 TECHNICIAN TIRELLI GIANCARLO

Product	1	2	3	4	5	6	Procedure
RODA® Wax P50	400					ļ	1) 2X SPRAY
METOXYPROPANOL	500	250					ROTOPRESS 120° C/ 30 atm
RODA® Oil 1449	100					}	
WATER		500	570	500		 	2) 1X SPRAY
RODA® Pur ADX		250	100				
BAYDERM® Bottom 10UD			50				3) 6X SPRAY
RODA® Cryl NP86			100				
RODA® Cryl 5748			50				4) 2X SPRAY
RODA® Wax CL-C			80			i L	ROTOPRESS 120°C/ 50ATM
RODA® Bind TU 688/B			50				MILLING 4 h
RODA® Cor HTP MIX			100				
RODA® Pur W 1813/N2				250			
AQUADERM® Finish HAT/N				200			
RODA® Pure Luster 682				50			
RODA® Feel N4				10			
RODA® Feel MICROSIL				10		[
RODA® Link PAX				20		[
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Total	1000	1000	1100	1040	0	0	
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Comments:

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.

