Finishing

Leather Goods

CLIENT TFL RECIPE NO. MEMA 25013

ARTICLE N°18 CARAMEL BASED ON WE RECIPE NO.

MATERIAL COW SIDE DATE 20 March 2025
COLOUR TPX 18-1148 TECHNICIAN Maurizio Menichetti

Product	1	2	3	4	5	6	Procedure
RODA® Base Reco 12	500						
RODA® Pur ADX	50			<u> </u>			1) 2X Spray
RODA® Lite 07 Mix	35	100		İ	100		Sandblast roto 80°C 30 Atm
RODA® Link 5504/N	5			Ī			
Water	500	550	200	500	400	300	2) 2X Spray
				T			Sandblast roto 80°C 30 Atm
RODA® Base 5786		450		i			2X Spray
RODA® Base DW 4088/N		100					
				Ï			3) 1X Spray
RODA® Lac WR			100				Emboss "MANTA" Stampe&Stampe
RODA® Lac 103 Dull			100	i			
				†			4) 1X Spray
RODA® Fix 5010 Gloss				500			!
							5) 1X Spray
RODA® Lac W 4076 Dull				<u> </u>	400		Wipe off with Metoxypropanol
RODA® Wax KCF 616					100		
				i			6) 2X Spray
RODA® Fix 5188/N Gloss				<u> </u>		150	Ironing roto 100°C 30 atm
RODA® Fix WF 2185						75	Milling 8H
RODA® Feel N4				İ		6	Ironing 90°C 15 atm
RODA® Link PAX				<u> </u>		5	Ī
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Total	1090	1200	400	1000	1000	536	

Comments:

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

^{*} Mix well together