

Wet End - Process Formulation (RETAN)



N°3 REBECCA WET END.xlsx

Date: 15-Jan-2024
Technician: Arba team

Company:	TFL		
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	
Aim of Trial:		Color:	TPX 19-1322
Project - N°:	N°3 REBECCA	Piece count:	
Material:	1/2 Bovine WB ERKEK YERLI	Substance:	1,0 -1,2
% refer to:	shaved weight	Weight:	
		Drum - N°:	

Operation	Add					
	300	water	35			
	0,5	CORIPOL® FCT				
	0,5	NOVAGAN DC		40	3,3	
	300	water	25	10		
	150	water	35			
	1	SELLATAN® CF New.		30		
	5	TANKROM®AB				
	2	BLANCOROL® RCB				
	2	SELLASOL® MI				
	1	CORIPOL® SG		120		
		morning PH=4 drain				
	150	water	35			
	1,5	TANIGAN® PAK				
	1,5	Sodium Formate		30	4,7	
	0,8	Sodium bicarbonate		30	5,8	
drain	4	BAYTIGAN®		45	6,0	
	300	water	25	10		
	80	water	30			
	0,5	CORIPOL® SG				
	0,5	CORIPOL® ICL				
	4	RETIGAN® R12				
	3	SELLASOL® MI				
	4	RETIGAN® RLF				
	2	TANIGAN® PR				
	2	BAYKANOL® TF2N				
	2	SELLA®Fast Brown A				
	0,5	SELLA®Fast Bordeaux RVN				
	0,3	SELLA®Fast Black HBR				
Section control	0,2	SELLA®Fast Dark Brown A		60		
	4	MAGNOPAL® RHN		30		
	4	LEVOTAN®LS				
	4	CORIPOL® VSE				
	4	CORIPOL® SLG		60		
Add. Water	150	water	50	10		
	0,8	formic acid		5		
	0,8	formic acid		5		
drain	1,1	formic acid		30	3,6	
	2	CORIPOL® SFC		15		
drain	300	water	25	10		

Mechanical Operation:	Process Information:
set out, vaccum dry 120" 45°C	
	Running Time: 0 hrs 23 min

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