

Wet End - Process Formulation (RETAN)



		Date:	
		Technician:	
Company:	LAB	Score:	Select Score
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	
Aim of Trial:	SHANGHAI	Color:	
Project - N°:		Piece count:	
Material:	WB	Substance:	1,40 mm
% refer to:	Shaved weight	Weight:	
		Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		250,00		Water	35			
		0,50		Borron SAF		4		
		2,00		Coripol DX 1202				
		1,00		Oxalic Acid			60	pH:4
Drain								
		100,00		Water	35			
		0,50		Formic Acid		10	10	
	+	8,00		Mimosa WS			40	
	+	8,00		Tanigan FA-O		3		
		4,00		Coripol EF		3	30	o/n pH: 3,6
	+	3,00		Tanigan PAK-N liq				
		1,00		Sodium Formate			20	
	+	1,00		Sodium Bicarbonate			90	pH: 5,0
Drain								
		200,00		Water	30		10	
Drain								
		50,00		Water	30			
		2,00		Tanigan RFS liq			5	
		6,00		Tanigan BN-O				
		4,00		Sellazol MI				
		5,00		Mimosa WS			30	
	+	3,00		Coripol AV				
		2,00		Lubritan SPE		4	20	
	+	4,00		Tanigan RFS liq			10	
		8,00		Sellatan RL-O		2		
		8,00		Mimosa WS				
		6,00		Tanigan FA-O				
		1,00		Invaderm LU				
				Sella fast			120	
	+	4,00		Levotan AT01		4	45	
	+	100,00		Water	50			
		0,50		Formic Acid			10	
		1,00		Formic Acid			30	pH:4,0
Drain								
		200,00		Water	50		10	
Drain								
		150,00		Water	50			
		8,00		Coripol AV				
		4,00		Coripol LEO				
		1,00		Borron SAF				
		4,00		Lubritan SPE				
		1,50		Levotan WS		4	60	
		1,00		Formic Acid		10	30	pH:4,0
Drain								
		200,00		Water	50			
		2,00		Coripol IC-L			20	
Drain								

Mechanical Operation:	Process Information:
Horse-up, set-out, vacuum dry 180sec@45°C, hang dry, stake.	
	Running Time: 10 hrs 50 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery. Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application.