

Wet End - Process Formulation (RETAN)



Nu_21 SAPORO WET END.xlsx		Date:	12-Jan-2023
		Technician:	Joan Carles Paris
Company:	TFL AW 2024-2025	TFL	
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	WE 01/2023
Aim of Trial:		Color:	TPX 19-2428
Project - N°:	TFL AW 2024-2025 ART: SAPORO	Piece count:	6 sides
Material:	WW PRETANNED	Substance:	1,2-1,3 mm
% refer to:	SHAVED	Weight:	
		Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		WATER	30°C			
		0,30		OXALIC ACID				
		0,30		SODIUM BISULFITE			30'	
DRAIN								
		150,00		WATER	30°C			
		0,50		FORMIC ACID			10'	Ph 3.2
	+	1,00		SELLATAN WL-G liq.			45'	
	+	1,80		SODIUM BICARBONATE			60'	Ph 6
	+	2,00		SELLATAN WL-G liq.			45'	
	+	1,00		CORIPOL A				
		0,50		CORIPOL SG			30'	pH
	+	6,00		SELLATAN GSB liq.			30'	
	+	6,00		TANIGAN RL-O liq				
		6,00		MIMOSA				
		6,00		SELLATAN TMC			60'	
	+	50,00		WATER	30°C			
		6,00		TANIGAN RL-O liq				
		6,00		MIMOSA				
	+	6,00		SELLATAN TMC				
		1,00		CORIPOL SLG				
		2,00		SELLASOL TN				
		2,00		SELLAFAST BURDEAUX A			r.over night	
	+	50,00		AIGUA 40				
		2,00		ACID FORMIC			2X10'+45'	pH 3.8
DRAIN								
		200,00		WATER	45°C		10'	
DRAIN								
		150,00		AIGUA 45°C				
		0,20		BORRON ST			5'	
	+	2,00		CORIPOL SG				
		2,00		DRYWALK FAT				
		4,00		CORIPOL SB				
		2,00		CORIPOL ALF				
		1,00		1449			90'	
	+	2,50		FORMIC ACID			2X10'+45'	
	+	0,80		SELLAFAST BURDEAUX A			15'	
	+	1,00		FORMIC ACID			30'	
DRAIN/WASH								

Mechanical Operation:	Process Information:
SETTINGOUT/WET TOGGLE/ STAKE	
	Running Time:

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