

Wet End - Process Formulation (RETAN)



Nq 17 GALLES WET END.xlsx

Date:	6-Feb-2023
Technician:	Grosch
Score:	Select Score
Trial - N°:	G 807
Color:	
Piece count:	
Substance:	1,1/1,3
Weight:	16,400 kg
Drum - N°:	

Company:	
Type of Leather:	Select Article
Aim of Trial:	Galles
Project - N°:	
Material:	wet-blue calf (Ecco)
% refer to:	Shaved

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00	49,200	Water	35			
		0,30	0,049	Borrón SAF		5		
		0,20	0,033	Formic Acid		10	20	pH:3,4
Drain								
		100,00	16,400	Water	35			
		4,00	0,656	Tannesco HN Liq New		2		
		1,00	0,164	Sellazol Pure M				
		0,50	0,082	Coripol SG		4	60	
	+	2,00	0,328	Tanigan PAK				
		2,00	0,328	sodium formate			30	
	+	0,50	0,082	Sodium Bicarbonate				
		3,00	0,492	Leukotan 8090		3	20	
		1,00	0,164	Peltec AL		5	60	pH:4,8
Drain								
		200,00	32,800	Water	30		10	
Drain								
		50,00	8,200	Water	30			
		2,00	0,328	Coripol SB				
		1,00	0,164	Coripol EF-N		4	10	
		4,00	0,656	X-biomer P				
		2,00	0,328	Leukotan 1093		3	30	
	+	10,00	1,640	Tanigan VR-O				
		4,00	0,656	Retingan Pure RS				
		4,00	0,656	X-Biomer RX Liq		3		
		2,00	0,328	Baykenaol TF-2N C01			20	
	+	1,50	0,246	Tanigan PR				
		2,00	0,328	Sella Fast Navy A				
		1,70	0,279	Sella Fast Green GDN			90	
	+	100,00	16,400	Water	55		10	
		1,20	0,197	Formic Acid		10	20	pH: 3,8/4,0
Drain								
		200,00	32,800	Water	55		10	
Drain								
		150,00	24,600	Water	55			
		2,00	0,328	Magnopal SF-TF		3	20	
	+	3,00	0,492	Coripol SB				
		4,00	0,656	Coripol EF-N				
		1,00	0,164	Coripol ALF				
		4,00	0,656	Levotan WRP		5	60	
		1,00	0,164	Formic Acid		10	30	
Drain								
		200,00	32,800	Water	55		10	
Drain								
		200,00	32,800	Water	55			
		1,00	0,164	Invaderm SN			10	
		0,30	0,049	Sella Fast Navy A				
		0,20	0,033	Sella Fast Green GDN		20	20	
		0,50	0,082	Formic Acid		10	15	
Drain								
		200,00	32,800	Water	30		10	
Drain								

Mechanical Operation:	Process Information:
Horse-up, set-out, vacuum dry 120sec@42°C, hang dry, stake	
	Running Time: 9 hrs 25 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.
 Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..