

**Wet End - Process Formulation (RETAN)**



Nu\_1 SHOOTING WET END.xlsx

**Date:** 12-Jan-2023  
**Technician:** Tempesti

<b>Company:</b>	TFL	<b>Trial - N°:</b>	
<b>Type of Leather:</b>	Shoe Upper & Leather Goods	<b>Color:</b>	18-0513
<b>Aim of Trial:</b>	ABRASIVATO	<b>Piece count:</b>	
<b>Project - N°:</b>	1 SHOOTING	<b>Substance:</b>	1-1,1
<b>Material:</b>	calf wb	<b>Weight:</b>	
<b>% refer to:</b>	shaved weight	<b>Drum - N°:</b>	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		water	40°C			
		1,00		formic acid				
		0,50		PELTEC ADN			30	
drain wash								
		100,00		water	40°C			
		6,00		RETINGAN RLF				
		1,00		CORIPOL DX1202			30	
		5,00		BLANCOROL RC				
		5,00		CHROMOSAL B			120	automatic
drain								morning pH: 3,8
		150,00		water	35°C			
		2,00		TANIGAN PAK				
		1,00		sodium formate			30	
		0,40		sodium bicarbonate				
		3,00		BAYTIGAN AR			40	pH: 4,6-4,8
drain wash								
		100,00		water	30°C			
		1,00		MAGNOPAL DP			5	
		1,00		CORIPOL DX1202				
		5,00		LEVOTAN RP				
		12,00		TANIGAN GS				
		3,00		BAYKANOL PFM			20	
		2,00		TANIGAN SR				
		x		SELLAFAST dyestuffs			30	
		5,00		RETINGAN R7			60	
		100,00		water	50°C			
		x		formic acid			30	
drain wash								
		100,00		water	50°C			
		3,00		CORIPOL DX1202				
		3,00		CORIPOL WKN				
		4,00		LUBRITAN SPE				
		1,00		RODA OIL 1449			60	
		0,50		formic acid			30	
drain								

<b>Mechanical Operation:</b>	<b>Process Information:</b>
set out, vacuum dry 200" at 40°C	
	<b>Running Time:</b> 8 hrs 05 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery. Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..