

# Finishing Leather Goods



CLIENT **TFL**  
 ARTICLE **N°17 GALLES**  
 MATERIAL **Half Calf**  
 COLOUR **TPX 19-4726**

RECIPE NO.  
 BASED ON WE RECIPE NO.  
 DATE  
 TECHNICIAN

**MEMA 23017**  
**16 March 2023**  
**Maurizio Menichetti**

Product	1	2	3	4	5	6	Procedure
RODA® Base Reco 12	600						1) 2X SPRAY
WATER	600	400	800				EMBOSS "VIRGINIA" (BPM)
RODA® Lite 07 Mix	30						STAKING
RODA® Link 5504/N	6						DRY MILLING 3-4h
RODA® Wax 944		20					
RODA® Pure Luster 1430		50					2) 4X SPRAY
RODA® Pure Luster 1505		50					
RODA® Cryl NP 86		120					3) 2X SPRAY
RODA® Pur 5427/N		50					ROTOPRESS 90°C 35 atm
RODA® Pur EP 19/F		30					DRY MILLING 8h - 40°C - 40% umidity
RODA® Pur ADX		30					ROTOPRESS 80°C 10 atm
RODA® Cor HTP Mix		30					
RODA® Fix 5792/N			400				
RODA® Fix SR 05 Gloss			400				
AQUADERM® Additive XF			20				
AQUADERM® XL 71			60				
<b>Total</b>	<b>1236</b>	<b>780</b>	<b>1680</b>	<b>0</b>	<b>0</b>	<b>0</b>	

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.