## **Finishing**

CLIENT

## **Automotive**

RECIPE NO. Nr.3

ARTICLE MOTOR VALLEY - NUBUCK BASED ON WE RECIPE NO.

MATERIAL X-Tan - CG Grain DATE

COLOUR DESIGN COLLECTION - ELM TECHNICIAN Automotive Competence Team

Product	1	2	3	4	5	6	Procedure
RODA® CARE XL-B	100						made on release paper KOMET UM-SA
RODA® LINE SC		615					1
AQUADERM® MATT ID 103		90					1) Stucco
BAYDERM® BOTTOM DLV-N		90					1 RRC 21 SC roller 2,8-3 gr sq/ft
AQUADERM® FLUID H		15					Rest O/N buff 1 x 240
ROSILK™ 2229 Feel Modifier		10					7
RODA® FEEL 5175		20					2) Preskin
RODA® CAR Pigment mix		80					RRC on release paper 2-3 gr/sqft
AQUADERM® XL 50		80					
ACRYSOL™ RM-819W Rheol. Mod.		Х					3) Skin
RODA® LINE IC			780				RRC on release paper 2-3 gr/sqft
EUDERM® Matt SN 2			90				1
AQUADERM® FLUID H			10				4) Adhesive
RODA® CAR Pigment Mix			80				1x Mega Star 8 - 10 gr/sqft
AQUADERM® XL 50			40				7
ACRYSOL™ RM-819W Rheol. Mod.			Х				7
RODA® LINE IC				800			
Water				80			
AQUADERM® FLUID H				20			
RODA® CAR Pigment Mix				50			
AQUADERM® XL 50				50			
ACRYSOL™ RM-819W Rheol. Mod.				х			
VISC. DIN Cup 4		45"	45"	35"			
VISC. DIN Cup 4		45	45	35			
							1
							+
Total	100	1000	1000	1000	0	0	

Comments:

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.