



# Wet-End

## Shoe & Leather Goods

|                    |                            |           |               |            |                           |
|--------------------|----------------------------|-----------|---------------|------------|---------------------------|
| ARTICLE            | <b>Zambesi</b>             |           |               | CLIENT     | <b>Spring Summer 2021</b> |
| MATERIAL           | <b>India Goat Wet-Blue</b> |           |               | RECIPE NO. |                           |
| QUANTITY           | <b>15</b>                  | skins     |               | DATE       | <b>18 February 2019</b>   |
| % based on weight: | shaved weight              | substance | <b>0,7</b> mm | COLOUR     | <b>TPX 16-1305</b>        |
|                    | kg                         |           |               | TECHNICIAN | <b>Emilio Lindoni</b>     |

| Process      | %   | kg | Product                     | Time | Comments   |
|--------------|-----|----|-----------------------------|------|--|
|              | 500 |    | water, 35°C                 |      |  |
|              | 1   |    | oxalic acid                 |      |  |
|              | 1   |    | <b>BORRON® SE</b>           | 40'  |  |
| <b>Drain</b> |     |    |                             |      |  |
|              | 100 |    | water, 35°C                 |      |  |
|              | 4   |    | chrome 26.33                | 30'  |  |
|              | 3   |    | <b>CORIPOL® UFB/W</b>       | 30'  |  |
|              | 6   |    | <b>TANNESCO® HN Gran</b>    |      |  |
|              | 6   |    | <b>TANNESCO® FC</b>         |      |  |
|              | 4   |    | <b>SELLASOL® MI</b>         | 120' | automatic overnight morning: <a href="#">Ph 4.0</a>                    |
| <b>Drain</b> |     |    |                             |      |  |
|              | 200 |    | water, 35°C                 | 10'  |  |
| <b>Drain</b> |     |    |                             |      |  |
|              | 200 |    | water, 35°C                 |      |  |
|              | 2   |    | sodium formate              | 20'  |  |
|              | 1   |    | sodium bicarbonate          | 40'  | <a href="#">Ph 5.5</a>   |
| <b>Drain</b> |     |    |                             |      |  |
|              | 200 |    | water, 45°C                 |      |  |
|              | 4   |    | <b>MAGNOPAL® SFT-F</b>      |      |  |
|              | 2   |    | <b>CORIPOL® UFB/W</b>       | 30'  |  |
|              | 8   |    | <b>SELLATAN® MBS Gran</b>   | 60'  |  |
|              | 6   |    | <b>CORIPOL® DX-902</b>      |      |  |
|              | 6   |    | <b>CORIPOL® SV</b>          | 60'  |  |
|              | 4   |    | <b>MAGNOPAL® PFS</b>        | 30'  |  |
|              | 4   |    | <b>SELLASOL® HFN-F Gran</b> | 30'  |  |
|              | 2   |    | formic acid                 | 30'  |  |
| <b>Drain</b> |     |    |                             |      |  |
|              |     |    |                             |      | cooling horse up overnight<br>setting out hang to dry toggling buffing |

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### Comments:

BORRON®, CORIPOL®, CROMENO®, DRYWALK®, INVADERM®, MAGNOPAL®, OROPON®, SELLA®, SELLASET®, SELLASOL®, SELLATAN®, and TANNESCO® are registered or filed trademarks, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.



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RECIPE NO.

CONTINUED

| Process      | %   | kg | Product                       | Time | Comments  |
|--------------|-----|----|-------------------------------|------|---|
|              |     |    | <b>On Dry Weight:</b>         |      |   |
|              | 800 |    | water, 35°C                   |      |   |
|              | 0,5 |    | <b>BORRON® SAF</b>            | 60'  |   |
| <b>Drain</b> |     |    |                               |      |   |
|              | 300 |    | water, 20°C                   | 10'  |   |
| <b>Drain</b> |     |    |                               |      |   |
|              | 300 |    | water, 40°C                   |      |   |
|              | 1   |    | ammonia                       |      |   |
|              | 1   |    | <b>INVADERM® LU</b>           | 10'  |   |
|              | 2   |    | <b>SELLASOL® TN</b>           |      |   |
|              | 0,5 |    | <b>SELLA® Fast Brown C-GR</b> | 40'  |   |
|              | 500 |    | water, 50°C                   |      |   |
|              |     |    | formic acid                   | 40'  |   |
| <b>Drain</b> |     |    |                               |      |   |
|              | 400 |    | water, 50°C                   | 10'  |   |
| <b>Drain</b> |     |    |                               |      |   |
|              | 800 |    | water, 50°C                   |      |   |
|              | 6   |    | <b>CORIPOL® SV</b>            |      |   |
|              | 6   |    | <b>CORIPOL® DX-902</b>        |      |   |
|              | 6   |    | <b>CORIPOL® UFB/W</b>         | 60'  |   |
|              | 1   |    | formic acid                   | 30'  |   |
|              | 2   |    | <b>CORIPOL® SFC</b>           | 20'  |   |
| <b>Drain</b> |     |    |                               |      |   |
|              |     |    |                               |      | cooling horse up overnight<br>setting hang to dry staking |

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