

Wet-End

Sport Shoe Upper



ARTICLE **9 - PLATA**
 MATERIAL **Argentina Wet Blue**
 QUANTITY **5** sides
 % based on shaved weight substance **1.1/1.2** mm
 weight: **8** kg

CLIENT **Fashion Colours Autumn Winter 20/21**
 RECIPE NO. **FB18186**
 DATE **22 November 2018**
 COLOUR **Typhoon TPX 19-4234**
 TECHNICIAN **Federico Biagioni**

Process	%	kg	Product	Time	Comments
	200	16	water, 35°C		
	0,5	0,04	formic acid		
	0,5	0,04	BORRON® SAF	40'	
Drain					
	100	8	water, 35°C		
	2	0,16	SELLASOL® NG Gran		
	4	0,32	SELLASOL® FTF		
	1,5	0,12	CORIPOL® UFB/W	30'	pH 4.6
	4	0,32	MAGNOPAL® RHN	60'	
	0,6	0,048	formic acid	10'	
	3	0,24	chrome 26/33	60'	
	100	8	water, 40°C		
	2	0,16	SELLASOL® NG Gran		
	2	0,16	sodium acetate	20'	pH 4.6
	0,5	0,04	sodium bicarbonate	20'	pH 4.8
	3	0,24	MAGNOPAL® DP	60'	automatic overnight morning:
Drain					
Drain	300	24	water, 30°C	10'	
	50	4	water, 30°C		
	3	0,24	MAGNOPAL® RHN	20'	
	12	0,96	SELLATAN® GS-B Liq	60'	
	4	0,32	SELLASOL® CR Liq		
	1	0,08	MAGNOPAL® DP	30'	
	150	12	water, 60°C		
	4	0,32	CORIPOL® ESA-N		
	2	0,16	MAGNOPAL® SOF	45'	
	3	0,24	MAGNOPAL® PGN	30'	
	0,6	0,048	formic acid	30'	
Drain					

continue on next page

Comments:

BORRON®, CORIPOL®, CROMENO®, DRYWALK®, INVADERM®, MAGNOPAL®, OROPON®, SELLA®, SELLASET®, SELLASOL®, SELLATAN®, and TANNESCO® are registered or filed trademarks, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.

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CONTINUED

Process	%	kg	Product	Time	Comments
	50	4	water, 20°C		
	1	0,08	BORRON® ST	10'	
	0,5	0,04	INVADERM® LU		
	0,2	0,016	ammonia	5'	
	4	0,32	SELLASOL® TN-FF Liq		
	2	0,16	SELLA® Fast Blue 4GL		
	1	0,08	SELLA® Fast Green 2GB	60'	Dyethrough
	150	12	water, 50°C		
	1	0,08	SELLA® Fast Blue 4GL		
	0,2	0,016	SELLA® Fast Green 2GB	30'	
	2	0,16	formic acid	20'	
	2	0,16	formic acid	20'	
Drain					

cooling horse up overnight
 setting out vacuum
 hang to dry staking

Comments:

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