

# Wet-End Upholstery



ARTICLE **Nappa**  
 MATERIAL **US bovine wb**  
 QUANTITY **1** hides  
 % based on shaved weight  
 weight: **5** kg

CLIENT  
 RECIPE NO. **MC1952**  
 DATE **29 May 2019**  
 Substance **1.1 mm**  
 TECHNICIAN **Max Cui**

Process	%	kg	Product	Time	Comments
	150		water 40°C		
	0,5		Oxalic Acid		
	0,5		BORRON® SAF	40'	D/W
	150		water 35°C		
	2		Sodium bisulphite		
	2		Sodium Formiate	30'	
	1		Sodium Bicarbonate	60'	pH: 6.0, d/w
	150		water 35°C		
	4		SELLATAN® RP		
	4		TANNESCO® HN Gran	20'	
	2		CORIPOL® UFB/W	90'	o/n
	2		MAGNOPAL® IPF		
	3		MAGNOPAL® PGN	45'	
	3		SELLASOL® PR-01		
	2		melamine		
	3		SELLATAN® FL Liq	60'	d/w
	100		water 55°C		
	1		White pigment		
	4		SELLATAN® RP		
	3		CORIPOL® GU		
	4		CORIPOL® MK		
	2		CORIPOL® UFB/W		
	2		CORIPOL® DX 1202		
	0,3		BORRON® SAF	60'	
	4		SELLATAN® FL Liq	30'	
	1		Formic Acid	40'	d/w
			Drain – Wash		
			Dry By Toogle		
			Hang Dry – Stacking		
			Buffing		

## Comments:

BORRON®, CORIPOL®, CROMENO®, DRYWALK®, INVADERM®, MAGNOPAL®, OROPON®, SELLA®, SELLASET®, SELLASOL®, SELLATAN®, and TANNESCO® are registered or filed trademarks, owned by or licensed to TFL in most countries.

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