

Finishing

Automotive



CLIENT **ACLE 19**
 ARTICLE **Brands Hatch**
 MATERIAL **WB FG Embossed**
 COLOUR **Symphony 16-4725**

RECIPE NO.
 BASED ON WE RECIPE NO. **WB 1935**
 DATE **11 June 2019**
 TECHNICIAN

Product	1	2	3	4	5	6	Procedure
RODA® Care 5754	850						Stake
water	100		100	90	290		1) Top care : 1 RRC 25 SC 2-2,5 gr/sqft
RODA® Pur 64/N	50						
RODA® Car P mix		150	100	10			2) visc. 18-19" FC 6
RODA® Car B 34/N		750					1 RRC 9-10 gr/sqft
RODA® Pur W 1817		80					Rest
Product FX 5138			500	500	300		Dry mill 2-3 hrs - Stake - Emboss
RODA® Pur 65			250	50			
RODA® Pur 5082			50	40			3) visc. 26-28" FC 4
RODA® Feel S 2075			20		90		1 spray coat 3-3,2 gr/sqft
RODA® Feel S 5796			30	50	90		
RODA® Feel SR 51				40	50		4) Top coat 1 : visc. 24-26" FC 4
RODA® Feel SR 5086				40	90		1 spray coat 2,8-3 gr/sqft
RODA® Link C 70			60	75	40		
water(pre-dilution 1:1)			60	75	40		5) Top coat 2 : visc 19-20" FC 4
RODA® Link 5777		20		30	10		1 spray coat 1,4-1,6 gr/sqft
RODA® Visc 5112			x	x	x		Rest
							Stake
Total	1000	1000	1170	1000	1000	0	

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.