

TRANSFER COATING



ARTICLE	19-4234	CUSTOMER	
MATERIAL	Microfiber	DATE	19/03/2019
COLOUR	Blue black	MACHINE	Lab coater
PATTERN	SX-164/ SG-1631(local paper)	Sample #	ATC

Process	Product	1	2	3	Operation Metrics
Scraper	PeVit XPU 7473	1000			Viscosity~3000 cps Knife on the air Dry @ 100°C, 3 min
	Pigment	100			
	PeVit XCL 7190	20			
	PeVit XVS 5491	X			
	PeVit XMF 5495	10			
Skin	PeVit XPU 7473	1000			Viscosity~3000 cps 1x0.25mm Dry @ 100°C, 5 min
	pigment	100			
	PeVit XCL 7190	20			
	PeVit XVS 5491	X			
Adhesion	PeVit XPU 7475	1000			Viscosity~8000 cps 1x0.30mm Dry @ 100°C, 5 min
	PeVit XCL 7190	20			
	PeVit XVS 5491	X			
Pigment	PeVit XPG white	20			
	PeVit XPG blue	50			
	PeVit XPG green	25			
	PeVit XPG black	5			

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