

TRANSFER COATING



ARTICLE	18-0830	CUSTOMER	
MATERIAL	Base	DATE	28/04/2019
COLOUR	Brown	MACHINE	Lab coater
PATTERN	AR-242	LOCATION	ATC

Process	Product	1	2	3	Operation Metrics
Pre-skin	PeVit XPU 5439	1000			Viscosity~3000 cps Knife on the air Dry @ 100°C, 3 min
	Pigment	30			
	PeVit XCL 7190	20			
	PeVit XVS 5491	X			
	PeVit XMF 5495	10			
	PeVit XMF 5494	10			
Skin 1	PeVit XPU 7475	1000			Viscosity~3000 cps 1x0.05mm Dry @ 100°C, 5 min
	PeVit XPG White	100			
	PeVit XCL 7190	20			
	PeVit XVS 5491	X			
Skin 2	PeVit XPU 7475	1000			Viscosity~3000 cps 1x0.20mm Dry @ 100°C, 5 min
	PeVit XPG Black	100			
	PeVit XCL 7190	20			
	PeVit XVS 5491	X			
Adhesion	PeVit XPU 7475	1000			Viscosity~8000 cps 1x0.15mm Dry @ 100°C, 5 min
	PeVit XCL 7190	20			
	PeVit XVS 5491	X			
Pigment	PeVit XPG red brown	5			
	PeVit XPG yellow	20			
	PeVit XPG black	3			

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