

Wet-End



ARTICLE	Cenerentola	CLIENT	SS 2024
MATERIAL	US Heifers wb	RECIPE NO.	Article 4
QUANTITY	sides	DATE	02.08.2022
% based on	shaved weight	COLOUR	TPX122903
weight:	kg	TECHNICIAN	Mirko Vitalini
	substance		
	1,3-1,4		
	mm		

Process	%	kg	Product	Time	Comments
RETANNING	100		Water 30°C		
	0,5		BORRON® DN-C	20'	
	8		SELLASOL®FTF		
	10		SELLATAN® RL Liq.	30'	
	2		CORIPOL® SG		
	2		CORIPOL® WKN	10'	
NEUTRALIZATION	3		Sodium Formate		
	0,3		PELTEC® AE		
	1,5		Ammonium Bicarbonate	90'	Ph= 6,8 BKG Blue
Drain					
WASH	300		Water 50°C	10'	
Drain					
FATLIQUOR	100		Water 50°C		
	9		CORIPOL® WKN		
	2		CORIPOL® AT		
	2		MAGNOPAL® SOF		
	5		DRYWALK® IN	120'	Diluted 1:10 Hot
	10		SELLATAN® RL Liq.	40'	
FIXATION	2		Formic Acid	20'	
	2		Formic Acid	60'	Ph= 3,7
			Automatic O/N run 5/stop 25 Next Morning ph 3,9		
Drain					
WASH	300		Water Cold	10'	
Drain					
DYEING	100		Water, Cold		
	1		Ammonium Bicarbonate		
	2		BAYKANOL SL		
	1		SELLASOL TN	20'	ph>5
	3		SELLAFIN® WHITE T liq	60'	
	200		Water, 50°C		
	2		Formic Acid	20'	
	1		SELLAFIN® WHITE T liq	20'	
	2		Formic Acid	60'	ph 3,6 CHECK COLOR 1
	Drain				
WASH	300		Water Cold	10'	
Drain					

Comments:

SET OUT 40 Bar - VACUUM AT 50°C 4 min - KEEP IN PLASTIC TILL ROTOPRESS IS AVAILABLE - EMBOSS PEGASO ROTO Speed 6 M/min at 130 Bar 120°C- KEEP IN PLASTIC TILL TUBLER IS AVAILABLE - TUMBLER 2 Hrs 40% RH and 30°C - 2 Hrs 50% RH and 35°C - 4 Hrs 50% RH 40°C- CRUST Thickness 1,4mm-FINISH - MILL/WASH