



Wet-End

Shoe & Leather Goods

ARTICLE	DIOMEDE	CLIENT	TFL
MATERIAL	Italy WB	RECIPE NO.	30
QUANTITY	6 sides	DATE	06 July 2022
% based on	shaved weight	COLOUR	first phase
weight:	kg	TECHNICIAN	Simone Tempesti

Process	%	kg	Product	Time	Comments
	300		water, 40°C		
	1		oxalic acid		
	0,3		BORRON® SAF	40'	
Drain					
	100		water, 40°C		
	2		TANIGAN® RFS	10'	
	20		TANIGAN® HO	60'	
	200		water, 50°C		
	0,5		formic acid	30'	
Drain					
					cooling horse up overnight, set out vacuum dry 400" at 50°C stake, buff 2x280

Comments:

After buffed, spray 10 gr/pq of solution of 600 LEUKOTAN 1093 - 350 WATER - 50 ACETIC ACID ; dry well ; stake with the grain facing down ; retannage

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