



Wet-End

Shoe & Leather Goods

ARTICLE **LULA - SHEEP FOC NAPPA**
 MATERIAL **PRETANNED- SHEEP SKINS**
 QUANTITY **22** Piece
 % based on shaved weight substance **0.9/1.0** mm
 weight: **20** kg

CLIENT **TFL (IILF 2023)**
 RECIPE NO.
 DATE **27 December 2022**
 COLOUR **CANYON SUNSET (TPG 15-1333)**
 TECHNICIAN **ACI TEAM**

Process	%	kg	Product	Time	Comments
WETBACK	200	40	Water,30°C		
	1	0,2	CORIPOL®GLH		
	0,2	0,04	BORRON®LB	45'	Check for proper wetback and then
Drain					
Drain	200	40	Water,30°C	10'	
RETANNING	100	20	Water,30°C		Check ph; 3.5-3.6 in BCG to Yellow
	3	0,6	LEVOTAN®C-01	30'	
	2	0,4	LEVOTAN® X-BIOMER R	20'	
	2	0,4	SELLASOL®3160	10'+30'	
	2	0,4	SELLASOL® 3160	10'+30'	Check ph; 5.5-5.6 in BCG to Blue
	3	0,6	MAGNOPAL® IPF		
	2	0,4	LEVOTAN® LS	30'	Auto over night next day run for 10'
Drain					
Drain	200	40	Water,30°C	10'	
RETANNING	100	20	Water,30°C		
	2	0,4	SELLASOL® NG Liq	30'	
	3	0,6	LEVOTAN® HPP	30'	
	4	0,8	TANIGAN® HS		
	1	0,2	BAYKANOL® SL	30'	
	5	1	SELLATAN® TMC		
	5	1	SELLATAN® RL Liq		
	5	1	SELLATAN® MBS Powder		
	4	0,8	SELLASOL® MI		
	1	0,2	CORIPOL®SLG	60'	
	1	0,2	BAYKANOL® SL		
	DYEING	1,2	0,24	SELLA® FAST Orange A	
FATLIQUORING	100	20	Water,30°C		
	4	0,8	LEVOTAN®L		
	4	0,8	CORIPOL®SLG		
	2	0,4	CORIPOL®AT		
	3	0,6	LUBRITAN® SPE		
	1	0,2	CORIPOL®SG		
	0,5	0,1	CORIPOL®GLH	20'+60'	

Continuation on the next page

Wet-End

Shoe & Leather Goods



RECIPE NO.

CONTINUED

Process	%	kg	Product	Time	Comments
FIXING	2	0,4	GS POWDER	20'	Check ph; 3.8-4.0 Check for bath exhaustion
	1	0,2	LEVOTAN® C-01		
	2	0,4	Formic acid	2*10'+10'	
	2	0,4	Formic acid	3*10'+45'	
Drain					
Drain	200	40	Water,30°C	10'	
TOP FATLIQUORING	200	40	Water,50°C	30'	Check ph; 3.7-3.8 Check for bath exhaustion
	1	0,2	LEVOTAN® L		
	1	0,2	CORIPOL® AT		
	1	0,2	CORIPOL® SLG		
	1	0,2	Formic acid	30'	
Drain					
Drain	200	40	Water,30°C	10'	

**Cool Horse pile up O/N. Next day do
Samm /Light Sett/
Hook to Dry/ Molisa**

Comments:

BORRON®, CORIPOL®, CROMENO®, DRYWALK®, INVADERM®, MAGNOPAL®, OROPON®, SELLA®, SELLASET®, SELLASOL®, SELLATAN®, and TANNESCO® are registered or filed trademarks, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.