



# Tanning

## FOC Tanning

ARTICLE	<b>Shoe Upper &amp; Leather Goods</b>	CLIENT	<b>TFL (IILF 2023)- LULA</b>
MATERIAL	<b>SHEEP PICKLED NZ SKINS</b>	RECIPE NO.	
QUANTITY	<b>24 Sides</b>	DATE	<b>20 December 2022</b>
% based on weight:	<b>fleshed weight</b>	VESSEL	<b>trial drum</b>
	<b>25 kg</b>	TECHNICIAN	<b>ACI TEAM</b>

Process	%	kg	Product	Run	Stop	Comments
DE-PICKLING	100	25	Water,35 °C			
	6	1,5	Salt			Bé 6.5-7.0
	1	0,25	BORRON® NF	5'		
	1	0,25	Sodium formate	10'+10'		
	2	0,5	SELLASOL® NG LIQ	10'+20'		
	1	0,25	BORRON® SE	45'		
	0,3	0,075	Sodium bicarbonate	2*10'+20'		Check ph: 6.0
<b>Drain and do fleshing</b>						
DEGREASING -1	50	12,5	Water,35 °C			
	1,5	0,375	BORRON® SE			
	0,2	0,05	PELTEC® AD-N	60'		
<b>Drain</b>						
WASHING	100	25	Water,35 °C			
	0,2	0,05	BORRON® SAF	20'		
<b>Drain</b>						
DEGREASING -2	50	12,5	Water,35 °C			
	1,5	0,375	BORRON® SE			
	0,2	0,05	PELTEC® AD-N	60'		
<b>Drain</b>						
WASHING	100	25	Water,35 °C			
	0,2	0,05	BORRON® SAF	20'		
<b>Drain</b>						
RE-PICKLING	100	25	Water,35 °C			
	6	1,5	Salt			Bé 6.5-7.0
	1	0,25	BORRON® NF	10'		
	1	0,25	MAGNOPAL® IPF	20'		
	0,5	0,125	Formic acid	15'		Check ph: 3.3-3.5
	1	0,25	CORIPOL® GLH	15'		
	0,5	0,125	Formic acid	15'		
TANNING	1	0,25	Hypo	10'+20'		
	3	0,75	TANIGAN® PT			
	0,5	0,125	CORIPOL® GLH	60'		
	10	2,5	TANIGAN® GS			
	0,5	0,125	CORIPOL® GLH			
	0,5	0,125	CORIPOL® SLG			
	2	0,5	SELLASOL® MI	240'		Auto over night next day run for 10'
Drain	0,3	0,075	TANIGAN® PAK-IN	30'		Check ph: 3.8-4.0
	100	25	Water,35 °C			
<b>Drain</b>						

Keep ageing for 2 -3 days and check for any area shrinkage,do samm and shaving for further processing..

### Comments:

ARACIT®, BORRON®, CORIPOL®, CROMENO®, DERMASCAL®, ERHA®, ERHAVIT®, MAGNOPAL®, OROPON®, PELLVIT®, SELLASOL®, SELLATAN® and TANNESCO® are registered or filed trademarks, owned by or licensed to TFL in most countries.

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