

Finishing Shoe Upper



CLIENT **TFL**
 ARTICLE **N°7 VOLT**
 MATERIAL **Cow side CG (Nubuk)**
 COLOUR **TPX 13-4304**

RECIPE NO.
 BASED ON WE RECIPE NO.
 DATE
 TECHNICIAN

MEMA 22059
14 September 2022
Maurizio Menichetti

Product	1	2	3	4	5	6	Procedure
RODA® Feel CLD-N2	100			10			Dry Milling 10h
Water	300	500	500	200			1) 1X Spray wet Dry Milling 3h
RODA® Wax Mono		50	50				
RODA® Bind 1430		50	50				2) 3X Spray
RODA® Cor HTP Mix		30	30				Ironing Roto 90°C 30 atm
RODA® Cryl NP 87		100	100				
RODA® Pur WX 1418/F		50	50				3) 2X Spray
RODA® Poliperl Iridescent			4				4) 2X Spray
RODA® Lac WG/4				100			Ironing Roto 90°C 30 atm
RODA® Lac 103 Dull				30			Dry Milling 4h
RODA® Feel N4				5			
Total	400	780	784	345	0	0	

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.