



Finishing Leather Goods

CLIENT **TFL**
 ARTICLE **N° 30 DIOMEDE**
 MATERIAL **Calf Side**
 COLOUR **TPX 13-5304**

RECIPE NO.
 BASED ON WE RECIPE NO.
 DATE
 TECHNICIAN

MEMA 22052
01 August 2022
Maurizio Menichetti

Product	1	2	3	4	5	6	Procedure
LEUKOTAN 1093NW	600						EMBOSS "Tordello"
Water	350	700	400	600		400	Buffed 2 times with 280 on tip
Acetic acid	50						
RODA® Wax 1423		200					
Methoxypropanol		100	100				1) 1X Roller coater 21G
RODA® Pur ADX			100		30		rest over night
RODA® Bind TLC 327				130		80	Stacking 6-5-4
EUDERM® Nappa Soft S2				70			
EUDERM® Filler F				70			
BAYDERM® Bottom CTR				130			RETANNING
RODA® Fix 5188/N Gloss					300		
RODA® Bind TLC 385					50	70	Buffing 2 times 400
RODA® Cor HTP Mix					10		
RODA® Cryl 114						80	2) 1X Spray
RODA® Cryl 108/N2						80	Ironing 90°C 20 atm
RODA® Pur 5329/N Conc						140	
I.P.A.						100	3) 1X Spray
RODA® Feel Microsil						6	
RODA® Link PAX						6	4) 2X Spray
							5) 3X TIPPING ROLLER Synchro
							6) 2X Spray Carteggio - staking
Total	1000	1000	600	1000	390	962	

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.