



ARTICLE **Vernicetta, Lady Bag Patent FOC**
 MATERIAL **S. German bull, fresh, chilled 40-50kg**
 QUANTITY **300** pieces
 % based on green weight
 weight: **14000** kg

CLIENT **IILF 2019**
 RECIPE NO. **IILF1929BH**
 DATE **14 May 2018**
 VESSEL **standard drum**
 TECHNICIAN **Jan-Tiest Pelckmans**

Process	%	kg	Product	Run	Stop	Comments
DIRT SOAK	100	14000	water, 28°C			
	0,1	14	BORRON® DLS			
	0,3	42	soda ash	60'		T ~ 25°C; pH
	drain					
MAIN SOAK	80	11200	water, 28°C			
	0,3	42	PELLVIT® CSW			
	0,3	42	PELLVIT® LSG			
	0,1	14	ARACIT® KL New	120'		T ~ 28°C; pH > 9.7 if pH < 9.7 add more PELLVIT® LSG
			PELLVIT® LSG	12h		T ~ 28°C; pH > 9.5
drop						
			flesh			

Comments:

ARACIT®, BORRON®, CORIPOL®, CROMENO®, DERMASCAL®, ERHA®, ERHAVIT®, MAGNOPAL®, OROPON®, PELLVIT®, SELLASOL®, SELLATAN® and TANNESCO® are registered or filed trademarks, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.

Liming



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CLIENT IILF 2019
 RECIPE NO. IILF1929BH
 DATE 14 May 2018
 VESSEL standard drum
 TECHNICIAN Jan-Tiest Pelckmans

Process	%	kg	Product	Run	Stop	Comments
PRE-UNHAIRING	60	8400	water, 28°C			low speed
	0,7	98	ERHAVIT® LSU			
	0,1	14	BORRON® DLS	60'		T °C; pH ~ 10
IMMUNISATION	0,5	70	lime	30'		
UNHAIRING	1	140	sodium sulfide (60%)			
	0,3	42	lime	30'		high speed
FILTERING	40	5600	float from tank 1, 28°C			
	0,1	14	soda ash	90'		run on low speed until clean
LIMING				5'	55'	x4 (automatic: total 4 hrs) extend until penetration > 90% T < 29°C; penetration alkalinity %
drain						
RELIMING	80	11200	float from tank 1, 25°C			
	0,2	28	BORRON® DLS			
	0,3	42	soda ash			
	1	140	lime	15'		
				5'	55'	automatic over night
				5'		T °C; pH
drain						
WASHING	80	11200	water, 25°C	15'		
drain in tank 1, drop						
flesh, lime split 1.1 - 1.3 mm						

Comments:

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Beamhouse

Deliming + Bating



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 MATERIAL **S. German bull, fresh, chilled 40-50kg**
 QUANTITY **300** pieces
 % based on lime split weight **1.1 - 1.3** mm
 weight: **6500** kg

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 VESSEL **standard drum**
 TECHNICIAN **Jan-Tiest Pelckmans**

Process	%	kg	Product	Run	Stop	Comments
WASHING	100	6500	water, 35°C			
	0,1	6,5	BORRON® DLS			
	0,2	13	formic acid (98%)(1 : 5)	30'		T ~ 30°C; pH
drain						
WASHING	80	5200	water, 35°C	15'		
drain in tank 1						
DELIMING	0,3	19,5	sodium metabisulfite			or H ₂ O ₂ 35%
	0,2	13	formic acid (98%)(1 : 5)			
	1	65	DERMASCAL® CD	60'		T ~ 35°C; pH ~ 8; cut 95% white
BATING	0,2	13	BORRON® DLS			
	0,2	13	OROPON® W Gran	45'		pH ~ 8 ; cut 100% white; check bate
	80	5200	water, 35°C	15'		
drain						
WASHING	80	5200	water, 25°C	30'		
drain						
	80	5200	water, 20°C	30'		
drain						

Comments:

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Tanning

Pickling + FOC Tanning

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Process	%	kg	Product	Run	Stop	Comments
PICKLING	3	195	salt			
	0,2	13	fungicide			
	0,2	13	ERHA® GM 3995			
	1	65	CORIPOL® SLG	30'		Bé
			water, 20°C	10'		add water or salt until Bé ~ 4.5
	0,5	32,5	MAGNOPAL® IPF			
	1,1	71,5	SELLATAN® PA Liq (1 : 3)	30'		
	1,1	71,5	SELLATAN® PA Liq (1 : 3)	120'		T < 28°C; pH ~ 3.2 cut BCG Ø yellow/green
TANNING	4,5	292,5	SELLATAN® LI-G Liq	180'		
	0,25	16,25	CROMENO® FBQ	480'		T < 30°C; pH ~ 4
	5	325	SELLATAN® WL-W Liq	120'		T ~ 30°C; pH ~ 4; TS > 70°C
drain						
WASHING	100	6500	water, 25°C			
	0,3	19,5	sodium meta bisulfite	30'		
drop						
samm, shave 1.1 - 1.3 mm						

Comments:

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