



# Finishing

## Shoe & Leather Goods

CLIENT	<b>IILF 2019</b>	RECIPE NO.	<b>IILF1922FI</b>
ARTICLE	<b>Rerum, Lady Shoes Crocodile Print</b>	BASED ON WE RECIPE NO.	<b>IILF1922WE</b>
MATERIAL	<b>Bovine crust full grain</b>	DATE	<b>28 February 2018</b>
COLOUR	<b>RERUM TPX 18-5633</b>	TECHNICIAN	<b>VG</b>

Product	1	2	3	4	5	6	Procedure
Water	100	150					embossy grain (Eurococco)
IPA	100						1) 1 x spray
RODA® Pur ADX	50						2) 2 x spray
RODA® Lac W 4076 DULL		50					iron 90°c
RODA® Feel KTA 950		10	10	10			3) 2 x spray
RODA® Feel KTA 944		10					wash-off ( with water/IPA 1:1)
RODA® KP Pigment			80				4) 2 x spray
RODA® Wax K 619			100	100			5) 2 x spray
RODA® Bind K 4080			50	50			iron 100°c
Water			550	550	400		milling 2 hrs
RODA® Cryl 577/N2			100	100			Dry vacuum 70°c 20"
RODA® Pur K 8727			120	120			
RODA® Pur 5101			50	50			
RODA® Lac WG4					150		
RODA® Pur 5427/N					150		
RODA® Bind TLC 385					100		
RODA® Feel N4					20		
RODA® Feel S 2075					10		
RODA® Link AA 4010					5		
<b>Total</b>	<b>250</b>	<b>220</b>	<b>1060</b>	<b>980</b>	<b>835</b>	<b>0</b>	

Comments:

RODA® and SELLA® are registered or filed trademarks, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.