

Wet-End

Shoe & Leather Goods



ARTICLE	Luxer, Lady Bag Goat FOC Anilin			CLIENT	IILF 2019
MATERIAL	Goat pickled pelt			RECIPE NO.	IILF1917WE
QUANTITY	20	skins		DATE	09.12.2017
% based on weight:	pickle weight	substance	mm	COLOUR	Aurea TPX 19-4241
	24	kg		TECHNICIAN	ACI

Process	%	kg	Product	Time	Comments
pickle weight x 2	100	24	water, 25°C		
	8	1,92	salt	10'	Bè 8
				10'	add skins
					pH 2.5
DEPICKLING	2	0,48	sodium formate		
	1	0,24	BORRON® NF		
	1	0,24	BORRON® SE	30'	pH 4.0
	0,5	0,12	OROPON® DVP	60'	
	2	0,48	sodium bicarbonate	60'	pH 6.0
	1	0,24	sodium bicarbonate	60'	automatic overnight
			next morning		pH 7.0
Drain					
WASHING	300	72	water, 25°C	10'	
Drain					
REPICKLING	100	24	water, 25°C		
	8	1,92	salt	10'	Bè 8
	1,5	0,36	formic acid	20'	
	1,5	0,36	formic acid	20'	
TANNING	4	0,96	TANNESCO® CPR Liq	30'	
	2	0,48	CORIPOL® TR	30'	
	8	1,92	TANNESCO® FC		
	0,4	0,096	CROMENO® MFN/1	120'	automatic overnight morning: Ph 4.0
Drain					pile 48 hours pressing shaving 0.8 mm

Comments:

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