



Wet-End

Shoe & Leather Goods

ARTICLE **Xiang, Chinese Nappa Lady Bag**
MATERIAL **U.S. BULL W.B.**
QUANTITY **5** sides
% based on shaved weight substance **1.0-1.1** mm
weight: kg

CLIENT **IILF 2019**
RECIPE NO. **IILF1941WE**
DATE **25 January 2018**
COLOUR **BLACK**
TECHNICIAN **Max Cui**

Process	%	kg	Product	Time	Comments
	200		water, 35°C		
	0,4		SELLATAN® PA Liq		
	0,2		BORRON® SAF	30'	pH 3.5
Drain					
	100		water, 35°C		
	1		SELLA® Fast Black HM conc	10'	
	0,5		CORIPOL® AV		
	2		MAGNOPAL® IPF		
	3		TANNESCO® HN Liq	20'	
	4		chrome 26/33	60'	
	1		sodium formate	20'	
	0,6		sodium bicarbonate	60'	pH 4.0-4.2
Drain					
Drain	200		water, 30°C	10'	
	60		water, 30°C		
	2		SELLASOL® NG Liq		
	0,5		sodium formate	30'	pH 4.5-4.6
	0,5		CORIPOL® AV		
	2		MAGNOPAL® TGR	20'	
	2		MAGNOPAL® PS-N	20'	
	2		MAGNOPAL® PGN	30'	automatic overnight

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Comments:

BORRON®, CORIPOL®, CROMENO®, DRYWALK®, INVADERM®, MAGNOPAL®, OROPON®, SELLA®, SELLASET®, SELLASOL®, SELLATAN®, and TANNESCO® are registered or filed trademarks, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.

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IILF1941WE

CONTINUED

Process	%	kg	Product	Time	Comments
					next morning
	0,5		CORIPOL® AV		
	2		MAGNOPAL® PS-N		
	3		MAGNOPAL® PGN	60'	
	1		CORIPOL® AV		
	5		SELLATAN® TMC		
	3		SELLATAN® GS-B Liq	30'	
	1,5		SELLASOL® TN-FF Liq		
	4		SELLATAN® RP		
	4		SELLASOL® BC/7		
	3		melamine	30'	
	2		SELLASOL® FSU Gran		
	2		SELLA® Fast Black HM conc	60'	
	0,6		formic acid	10'	
	0,6		formic acid	10'	Ph 3.8
	1		TANNESCO® CPR Liq	20'	
	100		water, 50°C	20'	
Drain					
	200		water, 50°C	10'	
Drain					
	150		water, 50°C		
	2		MAGNOPAL® PS-N		
	2		CORIPOL® DX-1202		
	2		CORIPOL® BZE-N		
	2		CORIPOL® AV		
	2		CORIPOL® SV	60'	
	0,8		formic acid	30'	
Drain					
	150		water, 50°C		
	1		SELLA® Fast Black HM conc	10'	
	1		formic acid	20'	
	0,5		CORIPOL® SV		
	0,5		CORIPOL® ICL	10'	
Drain					
					drain cooling horse up overnight setting out vacuum 55°C 120' hang to dry conditioning staking milling

Comments:

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