



# Finishing

## Shoe & Leather Goods

CLIENT	<b>IILF 2019</b>	RECIPE NO.	<b>IILF1941FI</b>
ARTICLE	<b>Xiang, Chinese Nappa Lady Bag</b>	BASED ON WE RECIPE NO.	<b>IILF1941WE</b>
MATERIAL	<b>US bovine crust</b>	DATE	<b>19 March 2018</b>
COLOUR	<b>Black</b>	TECHNICIAN	<b>VG</b>

Product	1	2	3	4	5	6	Procedure
RODA® Oil AA 4040	100	100					1) 1 roller 30°C flesh side
water	300		300	400	300	400	milling 12hrs
RODA® Lite BLACK SH			20				2) 1 roller 30°C grain side
RODA® Care NC			20				milling 12hrs
RODA® Bind TLC 385			50		20		toggling
RODA® Ground KCF 647			50				3) 2 x spray
RODA® Wax KCF 699			10		20		felter polish
RODA® Oil 1449			20				kiss plate 100°C
SELLA® Derm Black M2			10	10			4) 2 x spray
RODA® Bind 1430				70			kiss plate 100°C
RODA® Wax MONO				50			1 x spray
RODA® Pur WX 1418/F				100	20		5) 2 x spray
RODA® Cryl NP 87				100			iron 110°C
RODA® Base AF-B				100			milling 1 hr
RODA® Black Special R				30	5		6) 1 x spray
RODA® Feel KTA 950				20		30	dry vacuum 70°C 10"
RODA® Pur 5427/N					20		
RODA® Feel S 2075					5		
RODA® Link AA 4010					3		
RODA® Feel CLD/N						70	
<b>Total</b>	<b>400</b>	<b>100</b>	<b>480</b>	<b>880</b>	<b>393</b>	<b>500</b>	

Comments:

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