

Wet-End



ARTICLE	BINDI	CLIENT	IILF 2019
MATERIAL	W/B COW INDIAN KIPS	RECIPE NO.	IILF 1956WE
QUANTITY	10 pieces	DATE	11 December 2018
% based on weight:	shaved weight 16 kg	COLOUR	SICULO TPX 19-1448
	substance 0.9/1.0 mm	TECHNICIAN	S.PANDYARAJAN / KALAIMANI

Process	%	kg	Product	Time	Comments
WETBACK	200	32	water,35°C	20'	
	0,5	0,08	BORRON® SAF		
	0,5	0,08	CORIPOL® K		
	0,2	0,032	Formic acid		
Drain				40'	Check Wetback
Drain	200	32	water,35°C	20'	
	1,5	0,24	Oxalic acid		
	1	0,16	Racosit BA Conc		
Drain				40'	PH 3.2/3.3
RECHROMING	150	24	water,35°C	40'	
	3	0,48	MAGNOPAL® PGN		
	2	0,32	SELLATAN® CF-I		
	4	0,64	Chromosal B		
	3	0,48	TANNESCO® FC		
	3	0,48	SELLATAN® RL Liq		
	1	0,16	Sodium Acetate		
Drain				120'	PH 3.8/4.0 Automatic Overnight.Next day
NEUTRALISATION	150	24	water,35°C	30'	
	3	0,48	MAGNOPAL® FTP		
	2	0,32	SELLASOL® NG Liq		
	0,5	0,08	CORIPOL® TR		
Drain	1	0,16	Sodium Acetate	45'	PH 5.0/5.2
Drain	200	32	water,35°C	10'	
RETANNING	50	8	water,35°C	60'	
	3	0,48	MAGNOPAL® PGN		
	2	0,32	MAGNOPAL® PS-N		
	4	0,64	SELLASOL® BC/7		
	4	0,64	SELLATAN® RL Liq		
	3	0,48	SELLATAN® PT		
	4	0,64	SELLATAN® MBS Powder		
	4	0,64	GS Powder		
	1	0,16	SELLASOL® TN-FF Liq		
	3	0,48	SELLA® Fast Orange A		
DYEING	1	0,16	SELLA® Fast Brown HF-G	45'	Check Penetration
	1	0,16	MAGNOPAL® HS		

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Comments:

BORRON®, CORIPOL®, CROMENO®, DRYWALK®, INVADERM®, MAGNOPAL®, OROPON®, SELLA®, SELLASET®, SELLASOL®, SELLATAN®, and TANNESCO® are registered or filed trademarks, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.

Wet-End



RECIPE NO. IILF 1956WE CONTINUED

Process	%	kg	Product	Time	Comments
	150	24	water,50°C		
	3	0,48	MAGNOPAL® PS-N		
	3	0,48	CORIPOL® MK		
	3	0,48	DRYWALK® WAS-I		
	3	0,48	CORIPOL® UFB/W		
FATLIQUORING	2	0,32	CORIPOL® ICL	IN 2 FEEDS	
	0,5	0,08	BORRON® SAF	20'+45'	
	0,1	0,016	Preservative		
	3	0,48	MAGNOPAL® PGN	20'	
FIXING	2	0,32	SELLATAN® PA	20'+20'+15'	Check For Fixing
Drain					
	150	24	water,30°C		
TOP DYEING	0,5	0,08	INVADERM® SN	10'	
	0,8	0,128	SELLA® Fast Orange A		
	0,5	0,08	SELLA® Fast Yellow GT	30'	
	1	0,16	Formic acid	10'+20'	
	0,5	0,08	CORIPOL® BZE-N		
	0,5	0,08	CORIPOL® ICL	20'	
Drain					
	200	32	water,30°C	10'	
Drain					

Cool Horse Up/Next Day
Do Samm/Sett/Vaccum 50°C/1'/Hang To Dry
Mollisa to reqd.softness

Comments:

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