Tanning

ARTICLE	**Shoe Upper**	CLIENT	**IILF 2019**
MATERIAL	**Pickled Goat SKINS (INDIAN) AMELIA**	RECIPE NO.	**IILF 1952WE**
QUANTITY	**15** pieces	DATE	**28 November 2018**
% based on	salted weight	VESSEL	**trial drum**
weight:	**10** kg	TECHNICIAN	**PANDYARAJAN / KALAIMANI**

Process	%	kg	Product	Run	Stop	Comments
	60	6	water, 30°C			
REPICKLING	**6**	0,6	Salt	10'		Bé 6.0-6.5
	0,2	0,02	fungicide			
	1	0,1	sodium formate			
	0,75	0,075	sodium Bicarbonate	4x10'+60'		Check PH 5.0/5.2 BCG to Blue
	1	0,1	**BORRON® SE**			
	0,3	0,03	**OROPON® DVP Bate**	60'		
Drain						
	300	30	water, 30°C	10'		
Drain						
	60	6	water, 30°C			
	6	0,6	Salt	10'		Bé 6.0-6.5
	1	0,1	**MAGNOPAL® IPF**			
	0,5	0,05	**CORIPOL® SFC**	30'		
	1	0,1	formic acid	10'+20'		
	1	0,1	formic acid	4X10'+60'		
						Ph 3.5/3.6 BCG To Yellow
ALDEHYDE TANNING	**4**	0,4	**SELLATAN ® WL-G Liquid**	180'		Check for cross section /Tanning
	1,5	0,15	**SELLASOL ® MI**			
	1	0,1	sodium acetate	2x10'		
	1	0,1	sodium acetate	2x10'		
	1	0,1	sodium Bicarbonate	2x10'+60'		Check Ph 4.3/4.5 BCG to Green
Drain						
	150	15	water, 30°C			
	4	0,4	**SELLATAN® MBS Powder**			
	4	0,4	**SELLATAN® WL-W Liq**			
TANNING	**4**	0,4	**SELLATAN® RL Liq**	90'		automatic over night
						Next day Run for 20' and then add
	1	0,1	**CORIPOL® SLG**			
	1	0,1	**CORIPOL® SFC**			
	1	0,1	**CORIPOL® PL**	30'		
	0,5	0,05	Formic acid	20'		
Drain						
	200		water, 30°C			
	0,2		**BORRON® ST**	15'		
Drain						
			Keep ageing for 2 -3 days and check for any area shrinkage,do split and shaving for further processing..			

Comments:

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