



Wet-End Shoe Upper

ARTICLE **AMELIA**
 MATERIAL **METAL FREE SUEDE CRUST**
 QUANTITY **15** skins
 % based on shaved weight substance **0.6/0.8** mm
 weight: **4** kg

CLIENT **IILF 2019**
 RECIPE NO. **IILF 1952WE**
 DATE **11 December 2018**
 COLOUR **TPX 19-4234(TYPHOON)**
 TECHNICIAN **S.PANDYARAJAN**

Process	%	kg	Product	Time	Comments
	500	20	water, 30°C		
WETBACK	2	0,08	CORIPOL® PL		
	2	0,08	CORIPOL® SFC		
	2	0,08	SELLATAN® CF-I Liq	60'	
	5	0,2	SELLATAN® RL Liq	30'	Auto Overnight.Next day do check wetback
Drain					
	200	8	water, 30°C		
Drain					
	100	4	water, 30°C		
NEUTRAL	2	0,08	SELLASOL® NG Liq	30'	Check Ph 4.4/4.6 BCG To Greenish blue
	4	0,16	MAGNOPAL® IPF		
	4	0,16	SELLASOL® MI	40'	
RETANNING	5	0,2	SELLATAN® MBS Powder		
	5	0,2	SELLATAN® PT Conc		
	5	0,2	SELLASOL® BC/7		
	3	0,12	SELLATAN® HO Liquid		
	1	0,04	SELLASOL® TN-FF Liq		
	1	0,04	INVADERM® LU		
DYEING	2	0,08	SELLA® Fast Blue LN		
	1,3	0,052	SELLA® Fast Black PS-N	60'	Check For dye penetration
	0,4	0,016	SELLA® Fast Turquoise 2BL		
	300	12	water, 40°C		
FATLIQUORING	4	0,16	CORIPOL® EF		
	5	0,2	CORIPOL® DX-1202		
	3	0,12	CORIPOL® BZE-N		
	5	0,2	CORIPOL® SLG	IN 2 FEEDS	
	5	0,2	MAGNOPAL® PS-N	20'+45'	
	0,5	0,02	BORRON® SAF		
	1,5	0,06	CORIPOL® ICL		
	TOP RETAN	5	0,2	SELLATAN® MBS Powder	40'

Comments:

BORRON®, CORIPOL®, CROMENO®, DRYWALK®, INVADERM®, MAGNOPAL®, OROPON®, SELLA®, SELLASET®, SELLASOL®, SELLATAN®, and TANNESCO® are registered or filed trademarks, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.

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CONTINUED

Process	%	kg	Product	Time	Comments
	3	0,12	Formic acid	20'+30'	
	2	0,08	Formic acid	20'+20'	
Drain					
	400	16	water, 40°C		
	0,5	0,02	INVADERM® LU		
	2	0,08	SELLA® FAST Blue LN		
	1,3	0,052	SELLA® FAST Black PS-N		
TOP DYEING	0,2	0,008	SELLA® Fast Turquoise 2BL	30'	
	1,5	0,06	CORIPOL® SLG		
	1,5	0,06	CORIPOL® ICL		
	1,5	0,06	CORIPOL® BZE-N	30'	
	1	0,04	Formic acid	10'+20'	
	1	0,04	Formic acid	20'+30'	Check for the color matching and then
Drain					
	300	12	water, 30°C		
	1	0,04	SELLA® FIX HPF Conc	30'	
Drain					

cooling horse up overnight/Light sett/
hang to dry
milling toggling

Comments:

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