



# Wet-End Shoe Upper

ARTICLE **AMELIA -CRUSTING**  
 MATERIAL **PRETANNED GOAT SKINS (IND)**  
 QUANTITY **15** pieces  
 % based on shaved weight substance **0.9/1.0** mm  
 weight: **10** kg

CLIENT **IILF 2019**  
 RECIPE NO. **IILF 1952WE**  
 DATE **05 December 2018**  
 COLOUR **TYPHOON TPX 19-4234**  
 TECHNICIAN **S.PANDYARAJAN/ KALAIMANI**

Process	%	kg	Product	Time	Comments
<b>WETBACK</b>	300	30	water,30°C		
	1	0,1	oxalic acid		
	0,2	0,02	<b>BORRON® ST</b>	30'	
<b>Drain</b>					
<b>NEUTRALISATION</b>	250	25	water,30°C		
	2	0,2	<b>SELLASOL® NG Liq</b>	20'	
	1	0,1	sodium acetate	45'	Check Ph to 4.8/5.0 BCG to Blue
<b>Drain</b>					
<b>Drain</b>	200	20	water,30°C	10'	
<b>RETANNING</b>	150	15	water,30°C		
	2	1	<b>CORIPOL® DX-1202</b>	20'	
	4	0,4	<b>SELLATAN® RL Liquid</b>		
	5	0,5	<b>SELLATAN® MBS Powder</b>		
	4	0,4	<b>SELLATAN® PT</b>		
	4	0,4	<b>SELLATAN® RP</b>		
	4	0,4	<b>SELLASOL® BC/7</b>	45'	
	3	0,3	<b>SELLASOL® FSU Gran</b>	30'	
	3	0,3	<b>CORIPOL® SLG</b>		
	2	0,2	<b>CORIPOL® SFC</b>		
<b>FATLIQUORING</b>	3	0,3	<b>CORIPOL® ESA-N</b>		
	4	0,4	<b>CORIPOL® DX-3080</b>		
	3	0,3	<b>CORIPOL® DX-1202</b>		
	0,2	0,02	<b>BORRON® SAF</b>	60'	
	4	0,4	<b>SELLATAN® MBS Powder</b>		
<b>DYEING</b>	3	0,3	<b>SELLATAN® PW</b>	30'	
<b>Drain</b>	100	10	water,40°C		
	1	0,1	Formic acid	10'+20'	
	1	0,1	Formic acid	20	

Continuation on next page

## Comments:

BORRON®, CORIPOL®, CROMENO®, DRYWALK®, INVADERM®, MAGNOPAL®, OROPON®, SELLA®, SELLASET®, SELLASOL®, SELLATAN®, and TANNESCO® are registered or filed trademarks, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.

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RECIPE NO. IILF 1952WE CONTINUED

Process	%	kg	Product	Time	Comments
Drain	300	30	Water,30°C	10'	

Cool Horse Pile O/N.Next day do  
Vaccum at 60°C/1'/Hook To Dry/Then  
Mollisa to required softness and mill it  
for 3hrs

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## Comments:

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