

Wet-End

Automotive



ARTICLE	BRANDS HATCH Steering wheels	CLIENT	IILF 2019
MATERIAL	wet-blue splits	RECIPE NO.	IILF1906WE
QUANTITY	5 pieces	DATE	30 May 2018
% based on weight:	shaved weight substance 1.4-1.5 mm	COLOUR	FOSTER TPX 13-1513
	kg	TECHNICIAN	Zampinetti Fabio

Process	%	kg	Product	Time	Comments
	150		Water, 35°C		
	0,8		Formic Acid		
	0,4		BORRON® SAF	60'	pH 3.3 Drain
	100		Water, 35°C		
	1		CORIPOL® TR		
	1		CORIPOL® SG	20'	
	4		TANNESCO® HN Liq		
	3		Chrome 26/33	30'	
	3		SELLATAN® PT	60'	pH 3.5 Drain- wash
	200		Water, 35°C		
	2		SELLASOL® NG Liq	20'	
	2		CORIPOL® AV		
	1		Sodium Bicarbonate	30'	
	3		MAGNOPAL® SFT-F	60'	pH 5.5 Drain - wash

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Comments:

BORRON®, CORIPOL®, CROMENO®, DRYWALK®, INVADERM®, MAGNOPAL®, OROPON®, SELLA®, SELLASET®, SELLASOL®, SELLATAN®, and TANNESCO® are registered or filed trademarks, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.

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RECIPE NO. IILF1906WE CONTINUED

Process	%	kg	Product	Time	Comments
	50		Water, 20°C		
	0,5		Ammonia		
	2		SELLASOL® TN	10'	
	0,5		INVADERM® LU		
	2		SELLA® Fin White T		
	0,02		SELLA® Fast Yellow 4GL		
	0,2		SELLASET® Red H	40'	Check Penetration
	2		SELLASOL® FTF		
	3		SELLATAN® EV		
	4		SELLATAN® TMC	60'	
	150		Water, 50°C		
	1		CORIPOL® TR		
	6,5		CORIPOL® LEO		
	2,5		CORIPOL® AV		
	2		MAGNOPAL® PS-N	60'	
	1,5		Formic Acid	30'	
	1,5		Formic Acid	30'	pH 3.6 Drain-wash
	200		Water, 50 °C		
	2		MAGNOPAL® FIS	15'	
	1,5		Formic Acid	40'	pH 3.6 Drain-wash

Dry by vacuum 55°C x 4'
Hang till dry

Comments:

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