

Finishing

Automotive



CLIENT **IILF 2019**
 ARTICLE **Brands Hatch**
 MATERIAL **Bovine Split**
 COLOUR **Foster TPX13-1513**

RECIPE NO. **IILF1906FI**
 BASED ON WE RECIPE NO. **IILF1906WE**
 DATE **07 June 2018**
 TECHNICIAN **Riccardo Centomo**

Product	1	2	3	4	5	6	Procedure
RODA® Care 5754	750						Mill 3 hrs - Stake - Buff 1 x 240
Water	150		100	150	150		
RODA® Pur 64/N	50			50			1) TOP CARE: 1 RRC 21 SC
RODA® Penetrator IE 880	50						14-16 gr/sqft
RODA® Car P mix		150		80	5		Rest Overnight
RODA® Base 5096 NM		800					Sandblast 100°C, 20 atm
RODA® Pur W 1817		50					Buff 1 x 400
RODA® Pur IC			100				
RODA® Fix 5040 Dull				350	600		2) BASE COAT: Visc 15" FC 6
RODA® Pur 65				100			2 RRC 10 + 5 gr/sqft
RODA® Pur 5082				200	100		
RODA® Feel S 2075				20	20		3) INTERMEDIATE : 1 spray 1.3 gr/sqft
RODA® Feel S 5796				40	80		Rest Overnight
RODA® Mod E 5595				20	20		Emboss
RODA® Link C/70				70	80		
Water				70	80		4) COLOR COAT : Visc. 26-28" FC 4
RODA® Link 5777					20		1 hvlp 3-3.2 gr/sqft
RODA® Visc 5112		x		x	x		5) TOP COAT : Visc. 26-28" FC 4
							2 x hvlp 5-5.5 gr/sqft total

Total	1000	1000	200	1150	1155	0	
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Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.