

TRANSFER COATING



ARTICLE	Silver spring 1	CUSTOMER	Shanghai fair 2018
MATERIAL	Grey microfiber	DATE	12/6/2018
COLOUR	Silver	MACHINE	Lab coater
PATTERN	Sleeve	SAMPLE #	

Process	Product	1	2	3	Operation Metrics
Pre-skin	PeVit™ XPU 5439	1000			Viscosity~2000 cps 1x 0.15 mm, Dry @ 90°C, 3 min
	Polyperl Micro	50			
	PeVit™ XPG black	7			
	PeVit™ XMF 5494	20			
	PeVit™ XCL 5482	10			
	PeVit™ XVS 5491	X			
Skin	PeVit™ XCB 5424		800		Viscosity~2500 cps 1x0.20 mm, dry @ 90°C, 3 min
	PeVit™ XPG black		200		
	PeVit™ XCL 5482		20		
	PeVit™ XVS 5491		X		
Adhesion	PeVit™ XPU 5444			1000	Viscosity~4000 cps 1x0.30 mm, dry @ 90°C, 5 min
	PeVit™ XCL 5482			20	
	PeVit™ XVS 5491			X	

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