

# TRANSFER COATING



<b>ARTICLE</b>	Cascade	<b>CUSTOMER</b>	Shanghai fair 2018
<b>MATERIAL</b>	Red microfiber	<b>DATE</b>	15/6/2018
<b>COLOUR</b>	Red	<b>MACHINE</b>	Lab coater
<b>PATTERN</b>	KL 837/866/860	<b>SAMPLE #</b>	

Process	Product	1	2	3	Operation Metrics
<b>Pre-skin</b>	PeVit™ XCB 5423	700			Viscosity~2500 cps 1x 0.15 mm, Dry @ 90°C, 3 min
	PeVit™ XMF 5498	100			
	PeVit™ XPG pigment mix	200			
	PeVit™ XCL 5482	10			
	PeVit™ XVS 5491	X			
<b>Skin</b>	PeVit™ XPU 5444		800		Viscosity~2500 cps 1x0.20 mm, dry @ 90°C, 3 min
	PeVit™ XPG pigment mix		200		
	PeVit™ XCL 5482		10		
	PeVit™ XVS 5491		X		
<b>Adhesion</b>	PeVit™ XPU 5444			900	Viscosity~8000 cps 1x0.30 mm, dry @ 90°C, 5 min
	PeVit™ XPG pigment mix			100	
	PeVit™ XCL 5482			20	
	PeVit™ XVS 5491			X	
<b>Pigment mix</b>	PeVit™ XPG Red	150			
	PeVit™ XPG White	30			
	PeVit™ XPG lemon	20			

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