



# Inspiring – TFL Colour Trends

» Autumn-Winter 2022–23



TFL – Great chemicals. Excellent advice.



And now shoppable!!!

How we buy clothes and accessories has changed. The trend focuses increasingly more on an experience that blends the real and virtual worlds with new services so we can rediscover the joy of finding new things. Greater attention to quality is imperative to this “nouvelle vogue”; we buy less and are more discerning, choosing timeless products made with premium materials.

Everyone loves the revival of the beloved brushed-off leather with amber nuances created with coloured brush-off waxes that combine with the craftsmanship of skilled artisans to sculpt ultra-fine embossed faux grain on softly impregnated calfskins.

The brushed-off of the future will be even softer with a velvety glove-like handle and its thickness will drastically change from the usual 1.4 / 1.6 to 1.1 / 1.2. This means enhanced comfort and so much more versatility when modelling designs that the hands of skilled leather craftsmen can transform it into drapery reminiscent of marble sculptures.

Personalisation will be another factor when deciding what to buy and how to wear it so the preference is for whole calfskins or vegetable-tanned sheepskin and goatskin with subtle grain that can be easily hot stamped with innovative new micro-designed rollers and paper aids for an extra glossy finish or even time-honoured glazing or plain glazing.

Pivotal models for the upcoming collections will be ankle boots with a pointed toe and heels that look more like architectural masterpieces, together with aerodynamic, light slip-on or lace-up moccasins crafted from soft, high-gloss leathers, such as drum-dyed nappa, calfskin and half calf that are so well tanned and compact that the volume of the grain is magnified and on a par with a precious diamond.

The cosmetics industry with its vast wealth of makeup, fragrances and skincare products guides the finisher’s hand towards more sophisticated finishes that women will love. Like “Cocoon” face creams, they will transform into stucco-waxy prebottoms that increase the cutting surface while toning and compacting the grain.

The hi-tech sartorial trend continues to look to the future, while retaining purely cut leathers, perfectly designed shapes and accessories with upgraded, high-performance leathers created to blend charm with practicality. Once again they prove how the chemical and tanning industries are achieving the same levels of performance as the textile industry when it comes to washability, water repellency and anti-ageing treatments.

## **THEMES:**

- Delicious Brown
- Join the Club
- Horse Legacy
- Purple Planet
- Pompeian Symphony





## Delicious Brown



### **TARGET:**

- Rainproof buffalo boots with vulcanised rubber trim.
- Waterproof calfskin parka laminated on the suede side with the Micro-Tech system.
- Unisex water-repellent Timberland-style boots with vegetable-tanned leather trim on the toe and along the instep.





# Delicious Brown

↑ **CAFFEINE** TPX 19-1518

↑ **CHESTNUT** TPX 19-1118

↑ **WALNUT** TPX 19-1321

↑ **AMBER** TPX 19-1331



# Delicious Brown

<b>Drum</b>	1,50 %	SELLA® Fast Dark Brown
	1,50 %	SELLA® Fast Bordeaux A

<b>Finishing</b>	16,35	RODA® Lite White 07
	16,50	RODA® Lite Black SH
	27,40	RODA® Lite Lemon 07
	39,75	RODA® Lite Red 07

## ↑ CAFFEINE TPX 19-1518

<b>Drum</b>	3,80 %	SELLA® Star Coffee
	0,20 %	SELLA® Fast Black HM

<b>Finishing</b>	5,65	RODA® Lite Car Blue P/N
	55,03	RODA® Lite Brown Orange 07
	1,75	RODA® Lite Brown Red CH
	37,30	RODA® Lite Fuchsia 07

## ↑ CHESTNUT TPX 19-1118

<b>Drum</b>	3,00 %	SELLA® Fast Brown CR
	1,00 %	SELLA® Fast Red RTN

<b>Finishing</b>	9,40	RODA® Lite White 07
	11,90	RODA® Lite Black SH
	14,50	RODA® Lite Lemon 07
	64,30	RODA® Lite Red 07

## ↑ WALNUT TPX 19-1321

<b>Drum</b>	2,80 %	SELLA® Fast Brown CR
	1,20 %	SELLA® Fast Red RTN

<b>Finishing</b>	0,95	RODA® Lite Car Blue P/N
	33,85	RODA® Lite Brown Orange 07
	18,45	RODA® Lite Brown Violet 07
	46,80	RODA® Lite Fuchsia 07

## ↑ AMBER TPX 19-1331

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.



# Join the Club



## **TARGET:**

- Glossy lace-up Oxford shoes with tone-on-tone nubuck trim.
- Beatle boots with two-tone embossed micro designs.
- Travel bag with an outer exposed zip and a removeable liner embossed with semi-glossy micro prints.





Join the Club

↑ **ROCKFELLER** TPX 19-4007

↑ **EMPIRE** TPG 19-0201

↑ **FALCON** TPX 18-0403

↑ **TWEED** TPX 17-1502



# Join the Club

<b>Drum</b>	4,00 %	SELLA® Fast Black FN conc
<b>Finishing</b>	15,70	RODA® Lite Black SH
	49,70	RODA® Lite Car Blue P/N
	34,60	RODA® Lite Lemon 07
	0,50	RODA® Lite Brown Violet 07

## ↑ ROCKFELLER TPX 19-4007

<b>Drum</b>	0,30 %	SELLA® Fast Bordeaux A
	1,10 %	SELLA® Fast Red Brown A
	1,00 %	SELLA® Fast Black A
<b>Finishing</b>	15,90	RODA® Lite White 07
	18,30	RODA® Lite Car Blue P/N
	38,00	RODA® Lite Ochre 07
	27,80	RODA® Lite Red 07

## ↑ EMPIRE TPG 19-0201

<b>Drum</b>	2,50 %	SELLA® Fast Grey A
	0,50 %	SELLA® Fast Dark Brown A
<b>Finishing</b>	54,40	RODA® Lite White 07
	17,00	RODA® Lite Black SH
	20,70	RODA® Lite Ochre 07
	7,90	RODA® Lite Fuchsia 07

## ↑ FALCON TPX 18-0403

<b>Drum</b>	2,00 %	SELLASOL® TN-FF liq.
	1,70 %	SELLA® Fast Grey VWL
	0,30 %	SELLA® Fast Beige HF-GL
<b>Finishing</b>	87,30	RODA® Lite White 07
	6,60	RODA® Lite Black SH
	3,90	RODA® Lite Ochre 07
	2,20	RODA® Lite Fuchsia 07

## ↑ TWEED TPX 17-1502

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.

# Horse Legacy



## **TARGET:**

- High-gloss ponyskin coat with glossy nappa calfskin trim and belt.
- Rigid leather travel bags with exposed zips and a leather-covered handle.
- Boots with an exposed side zip trimmed with retanned stretch split inserts.



↑ **SEPTEMBER** TPX 18-1355

↑ **VELLUM** TPX 17-1342

↑ **COBRE** TPX 17-1452

↑ **GOLD** TPX 16-1164



# Horse Legacy

<b>Drum</b>	3,50 %	SELLA® Fast Brown HF-R
	1,00 %	SELLASET® Fast Red H
<b>Finishing</b>	5,00	RODA® Lite White 07
	0,20	RODA® Lite Black SH
	13,70	RODA® Lite Yellow 07
	81,00	RODA® Lite Brown Red 07

## ↑ SEPTEMBER TPX 18-1355

<b>Drum</b>	2,50 %	SELLA® Fast Brown HC
	0,50 %	SELLA® Fast Brown HE-M
<b>Finishing</b>	10,20	RODA® Lite White 07
	65,20	RODA® Lite Yellow 07
	25,00	RODA® Lite Brown Red CH

## ↑ VELLUM TPX 17-1342

<b>Drum</b>	2,00 %	SELLA® Fast Yellow R
	1,50 %	SELLA® Fast Red A
<b>Finishing</b>	20,70	RODA® Lite White 07
	65,20	RODA® Lite Yellow 07
	13,60	RODA® Lite Red 07
	0,50	RODA® Lite Brown Red 07

## ↑ COBRE TPX 17-1452

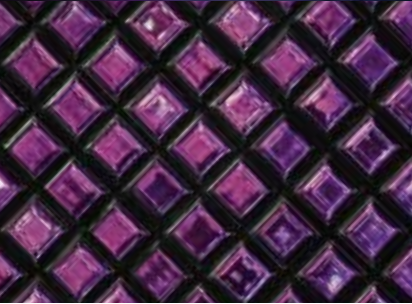
<b>Drum</b>	3,50 %	SELLA® Fast Yellow R
	0,50 %	SELLA® Fast Red A
<b>Finishing</b>	7,90	RODA® Lite White 07
	2,40	RODA® Lite Ochre 07
	87,30	RODA® Lite Yellow 07
	2,40	RODA® Lite Red 07

## ↑ GOLD TPX 16-1164

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.



# Purple Planet



## **TARGET:**

- Patent coat with soft, high-gloss crocodile embossing.
- Glossy brush-off tube boots featuring finely worn embossed leather trim with a pearly shimmer.
- Tone-on-tone nubuck and patent tote bag with a rounded base.





Purple Planet

↑ **TOPAZIUM** TPX 19-3720

↑ **TOURMALINE** TPX 19-3938

↑ **ROMANCE** TPX 19-2924

↑ **RAPSODIA** TPX 18-3840



# Purple Planet

<b>Drum</b>	3,00 %	SELLA® Fast Violet RL
	1,00 %	SELLASET® Black BR
<b>Finishing</b>	7,40	RODA® Lite White 07
	10,50	RODA® Lite Car Blue P/N
	30,25	RODA® Lite Violet 07
	1,85	RODA® Lite Brown Red 07
	50,00	RODA® Lite Fuchsia 07

## ↑ TOPAZIUM TPX 19-3720

<b>Drum</b>	3,00 %	SELLA® Fast Navy A conc
<b>Finishing</b>	23,10	RODA® Lite White 07
	30,00	RODA® Lite Car Blue P/N
	8,40	RODA® Lite Brown Violet 07
	4,65	RODA® Lite Brown Red 07
	33,80	RODA® Lite Fuchsia 07

## ↑ TOURMALINE TPX 19-3938

<b>Drum</b>	2,20 %	SELLA® Fast Red F
	0,60 %	SELLA® Fast Violet RL
<b>Finishing</b>	27,50	RODA® Lite White 07
	0,60	RODA® Lite Blue 07
	15,85	RODA® Lite Red Violet 07
	56,00	RODA® Lite Fuchsia 07

## ↑ ROMANCE TPX 19-2924

<b>Drum</b>	0,70 %	SELLA® Fast Red F
	3,40 %	SELLA® Fast Blue BBN
<b>Finishing</b>	10,00	RODA® Lite White 07
	5,00	RODA® Lite Car Blue P/N
	30,00	RODA® Lite Red Violet 07
	55,00	RODA® Lite Fuchsia 07

## ↑ RAPSODIA TPX 18-3840

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.

# Pompeian Symphony



## **TARGET:**

- Semirigid multitasking shoulder bag with two-tone brush-off effects.
- Embossed calf-length boots with ennobled glossy reptile inserts.
- Soft brush-off sock-style moccasins made with tanned split.





# Pompeian Symphony

↑ **AMARONE** TPX 19-1526

↑ **MOSTO** TPX 19-1652

↑ **GRAPE** TPX 19-1758

↑ **NOVELLO** TPX 19-2434



# Pompeian Symphony

<b>Drum</b>	2,00 %	SELLA® Fast Bordeaux RVN
	2,00 %	SELLA® Fast Brown DB

<b>Finishing</b>	9,00	RODA® Lite White 07
	6,60	RODA® Lite Black SH
	36,30	RODA® Lite Red 07
	48,20	RODA® Lite Fuchsia 07

## ↑ AMARONE TPX 19-1526

<b>Drum</b>	2,50 %	SELLA® Fast Bordeaux RVN
	1,20 %	SELLA® Fast Brown DB

<b>Finishing</b>	8,85	RODA® Lite Red 07
	14,55	RODA® Lite Red Violet 07
	7,30	RODA® Lite Brown Red 07
	69,30	RODA® Lite Fuchsia 07

## ↑ MOSTO TPX 19-1652

<b>Drum</b>	3,50 %	SELLA® Fast Red RTN
	0,40 %	SELLA® Fast Red F

<b>Finishing</b>	2,90	RODA® Lite White 07
	64,50	RODA® Lite Red 07
	7,70	RODA® Lite Red Violet 07
	0,30	RODA® Lite Brown Red 07
	24,60	RODA® Lite Fuchsia 07

## ↑ GRAPE TPX 19-1758

<b>Drum</b>	3,40 %	SELLA® Fast Red 2B
	0,50 %	SELLA® Fast Red F

<b>Finishing</b>	27,40	RODA® Lite White 07
	10,55	RODA® Lite Red Violet 07
	1,00	RODA® Lite Brown Red 07
	61,00	RODA® Lite Fuchsia 07

## ↑ NOVELLO TPX 19-2434

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.



Once again, together for new projects! After this pandemic, the Tanning industry is evolving towards a sense of purity.

The soon-to-be launched leathers encapsulate a dialogue between the use of water for tanning and increasingly sophisticated chemicals from renewable sources. It is cutting its ties with liquid solutions in favour of more coating or film solutions so we can introduce new micro-designed, uniform and monochromatic surfaces for the mass retail market, while also creating new napped finishes that can even be used on buffed leathers without dulling the finished appearance of sofas and other furnishings.

Inspired by Japanese culture and its abiding love of natural materials and the traditional principle of “Monozukuri” (the art of making things), we are introducing a theme featuring bio-plant-based leathers tanned with synthetic tannins, which are more malleable with a lower specific weight and brighter colours, as the perfect solution for giving the entire Old West and classic vintage world a fresh, modernised look as it had become slightly “démodé”. We also chose embossing techniques that give buffalo hides enhanced three-dimensionality and carefully used waxy prebottoms that offer a pleasurable pull-up effect for seating made with bovine leathers.

Interaction between the world of mechanics and the tanning industry is vitally important once again if we are to optimise the daily production cycle, use less energy, and enable resins, tanning agents and dyes to penetrate more quickly with less impact on the environment. This issue is and will continue to also be a determining factor when steering the choices of end consumers to the tanneries since the concept of “correctly done” is also easily employed in communication and marketing for the end product.

One particularly sensitive challenge which looks set to persist for a while is the ongoing debate between the chrome tanning industry and those that choose new synthetic tanning agents. In this latent war it will be human experience that decides which is the best solution based on the type of goods customers demand. To this end, chrome still comes out as the winner when we design more planar solutions with greater density, such as table tops or armchair frames, but when we create items for airy, soft living areas we are more inclined to choose chrome-free or metal-free bovine leathers.

Leather would be brilliant for this in padded products and private areas to give interiors a warmer feel and passengers a more relaxing, comfortable way to prepare for their travel experience with sharp, clean colours and silky, warm handles with an innovative surprise feature - perfumed fragrances.

## **THEMES:**

- Irish Braveheart
- Neutral Chains

# Irish Braveheart



## **TARGET:**

- Foam-filled sofa made with savage-style calfskin in a very rich, warm colour.
- A set of large and small cushions trimmed with passementerie.
- Retanned split quilt-style throws with reptile inserts.



↑ **GLACIER** TPX 18-5418

↑ **BELSTAF** TPX 17-6009

↑ **LAKE** TPX 17-4111

↑ **SIBELLA** TPX 16-0742



# Irish Braveheart

<b>Drum</b>	2,50 %	SELLA® Fast Green A
	0,50 %	SELLA® Fast Navy A
<b>Finishing</b>	20,10	RODA® Lite White 07
	10,60	RODA® Lite Car Blue P/N
	55,85	RODA® Lite Lemon 07
	6,50	RODA® Lite Brown Violet 07
	6,90	RODA® Lite Fuchsia 07

## ↑ GLACIER TPX 18-5418

<b>Drum</b>	1,30 %	SELLASET® Yellow H
	1,50 %	SELLASET® Black BR
	3,40 %	SELLA® Fast Green A
<b>Finishing</b>	49,60	RODA® Lite White 07
	8,30	RODA® Lite Black SH
	2,40	RODA® Lite Car Blue P/N
	39,70	RODA® Lite Lemon 07

## ↑ BELSTAF TPX 17-6009

<b>Drum</b>	1,70 %	SELLA® Fast Grey A
	0,70 %	SELLA® Fast Blue A
	0,05 %	SELLA® Fast Bordeaux A
<b>Finishing</b>	19,20	RODA® Lite Black SH
	12,00	RODA® Lite Ochre 07
	30,00	RODA® Lite Red 07
	38,80	RODA® Lite Brown Violet 07

## ↑ LAKE TPX 17-4111

<b>Drum</b>	1,00 %	SELLA® Fast Yellow 4GL
	0,50 %	SELLASET® Yellow H
	0,50 %	SELLA® Fast Olive 2G
<b>Finishing</b>	10,80	RODA® Lite White 07
	0,70	RODA® Lite Black SH
	14,85	RODA® Lite Ochre 07
	23,25	RODA® Lite Yellow 07
	50,40	RODA® Lite Lemon 07

## ↑ SIBELLA TPX 16-0742

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.



# Neutral Chains



## **TARGET:**

- Haussmann-style embossed leather console table.
- Embossed leather tea table featuring a bas-relief effect and a glass top.
- Vegetable-tanned leather boiserie with embossed repoussé-effect trim with a glossy marble-look shimmer.





↑ **SIBELIUS** TPX 16-1422

↑ **OPALE** TPX 14-1220

↑ **LAPIDEO** TPX 14-1307

↑ **ASH** TPX 14-1217



# Neutral Chains

<b>Drum</b>	1,30 %	SELLA® Fast Brown HE-M
	0,05 %	SELLA® Fast Red A
	0,05 %	SELLA® Fast Black PS-N
<b>Finishing</b>	74,90	RODA® Lite White 07
	0,50	RODA® Lite Car Blue P/N
	3,20	RODA® Lite Brown Orange 07
	8,45	RODA® Lite Yellow 07
	12,90	RODA® Lite Brown Red CH

## ↑ SIBELIUS TPX 16-1422

<b>Drum</b>	4,00 %	SELLASOL® TN-FF liq.
	1,40 %	SELLA® Fast Orange A
	1,00 %	SELLA® Fast Beige A
<b>Finishing</b>	89,50	RODA® Lite White 07
	0,15	RODA® Lite Brown Orange 07
	6,70	RODA® Lite Yellow 07
	3,60	RODA® Lite Brown Red CH

## ↑ OPALE TPX 14-1220

<b>Drum</b>	1,00 %	SELLA® Fast Brown A
	0,20 %	SELLA® Fast Havana A
<b>Finishing</b>	92,30	RODA® Lite White 07
	0,25	RODA® Lite Car Blue P/N
	3,85	RODA® Lite Lemon 07
	3,60	RODA® Lite Brown Red CH

## ↑ LAPIDEO TPX 14-1307

<b>Drum</b>	4,00 %	SELLASOL® TN-FF liq.
	1,60 %	SELLA® Fast Beige A
	0,80 %	SELLA® Fast Orange A
<b>Finishing</b>	86,30	RODA® Lite White 07
	0,15	RODA® Lite Black SH
	11,70	RODA® Lite Ochre 07
	1,90	RODA® Lite Fuchsia 07

## ↑ ASH TPX 14-1217

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