



Inspiring – TFL Colour Trends

» Spring-Summer 2027



TFL – Great chemicals. Excellent advice.

All aboard the boat and time to pull out our old Timberlands and Sebago's or buy new ones to breath fresh air into the stifled market. Clean colors such as blue in all its shades, solar red with lobster effects and pure white on waterproof leathers will be all the rage next season.

Stain resistant treatments are important for full grain and nubuck leathers used for any application. Lightfast drum dyes will be increasingly important for in trend full grain and suede leathers. Our high-performance retanning products and processes ensure that leather will withstand even the harshest of footwear manufacturing processes.

Color, color and color in sheep and goat suede. In the retanning and dyeing phase great use is made of acrylic polymers to give a soft volume to the leather and enhance the brightness of the tones. Choosing the right final tops are essential to give softness and silkiness.

Airy, shiny, opaque faded Nappa with waxy coatings, micro-crystalline finishes on pre-milled leathers and Nappa on bull raw material with a papery look. Also, Nappa on bovine leathers through the use of different filler applications and a wonderful blend of hydrophobic polymers and lecithin's in various concentrations both for soft sneakers and wide leg pants. In the leather goods sector, Nappa leathers follow the same silky aspect.

The world of imitation reptile skins is coming back in a great way, not only for some luxury articles but also for mainstream and printed for the "ready-to-wear" world. It is always shiny and has a soft and glove feel. Starting from the wet end, materials are no longer based on just chrome or vegetable but increasingly X-Tan® especially for all the shades from white and brilliant deep blue sky "cerulean" through to the more showy or garish tones.

The world of vegetable tanning will have an increasingly natural look thanks to innovative solutions in the beamhouse process, in which skins are treated with the unique PELTEC X-Zymes® giving the cleanest possible grain. Even calfskin shoulders will be properly "opened up" with this treatment allowing perfect penetration and distribution of subsequently added chemicals like lanolin, rapeseed oil and dyes.

THEMES:

- Boreal Reptiles
- Kayak Line
- Delicious Ice Cream

Boreal Reptiles



TARGET:

- Greek slave model sandal in soft printed reptile.
- Large bag in crocodile embossed cow-hide leather with hand worn finishes.
- Elegant men's moccasins in lizard leather with double tone highlights and polished tips.



Boreal Reptiles

↑ **LEMONADE** TPX 14-0852

↑ **PERKINS** TPX 16-0945

↑ **TROTTER** TPX 16-1439

↑ **LARSEN** TPX 17-0336



Boreal Reptiles

Drum	1,50 %	SELLA® Fast Yellow 4GL
	2,50 %	SELLA® Fast Yellow R

Finishing	75,00	RODA® Lite Yellow 07
	8,00	RODA® Lite Ochre 07
	5,00	RODA® Lite White 07
	12,00	RODA® Lite Lemon 07

↑ LEMONADE TPX 14-0852

Drum	1,60 %	SELLA® Fast Orange 2GC
	0,30 %	SELLA® Star Olive

Finishing	46,00	RODA® Lite White 07
	1,00	RODA® Lite Black 07
	22,00	RODA® Lite Orange Brown 07
	31,00	RODA® Lite Yellow 07

↑ PERKINS TPX 16-0945

Drum	1,50 %	SELLA® Fast Red Brown A
	1,50 %	SELLA® Fast Beige A

Finishing	24,00	RODA® Lite White 07
	65,00	RODA® Lite Ochre 07
	0,50	RODA® Lite Red Violet 07
	11,00	RODA® Lite Fuchsia 07

↑ TROTTER TPX 16-1439

Drum	1,70 %	SELLA® Fast Olive 2G
	0,40 %	SELLA® Fast Green GM

Finishing	3,50	RODA® Lite White 07
	5,50	RODA® Lite Blue 07
	11,50	RODA® Lite Ochre 07
	79,00	RODA® Lite Lemon 07

↑ LARSEN TPX 17-0336

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.



TARGET:

- Long nappa pants with large, meshed belt.
- Boat shoes in waterproof leather and vegetable-tanned laces in contrast.
- Micro design embossed deer skin with long fringes and high frequency printed macro logo.

↑ **DRAKE** TPX 18-3949

↑ **GRAMMY** TPX 15-3930

↑ **JENKINS** TPX 13-0002

↑ **MARTENS** TPX 13-5414



Kayak Line

Drum	5,00 %	SELLA® Fast Blue A
	0,70 %	SELLA® Fast red F
Finishing	10,00	RODA® Lite White 07
	80,00	RODA® Lite Blue 07
	5,00	RODA® Lite Fuchsia 07
	5,00	RODA® Lite Orange 07

↑ **DRAKE TPX 18-3949**

Drum	1,10 %	SELLA® Fast Blue A
	0,20 %	SELLA® Fast Bordeaux A
Finishing	75,00	RODA® Lite White 07
	21,00	RODA® Lite Blue 07
	0,50	RODA® Lite Red Violet 07
	3,50	RODA® Lite Fuchsia 07

↑ **GRAMMY TPX 15-3930**

Drum	4,00 %	BAYKANOL® TN Liq
	0,40 %	SELLA® Fast Grey VWL
	0,05 %	SELLA® Fast Brown C-G
Finishing	97,50	RODA® Lite White 07
	0,50	RODA® Lite Black 07
	1,00	RODA® Lite Orange Brown 07
	0,50	RODA® Lite Violet Brown 07

↑ **JENKINS TPX 13-0002**

Drum	2,00 %	BAYKANOL® TN Liq
	0,40 %	SELLA® Fast Green 2B
Finishing	80,00	RODA® Lite White 07
	3,00	RODA® Lite Blue 07
	16,50	RODA® Lite Lemon 07
	0,50	RODA® Lite Orange 07

↑ **MARTENS TPX 13-5414**

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Delicious Ice Cream



TARGET:

- Long caftan in reversible and hand-painted calf suede.
- Soft ballerinas in nappa lamb with beaded finishes on the tips.
- Extra-Large full grain calf trapezoid bag with macro washed suede flowers.



Delicious Ice Cream

↑ **OLIVER** TPX 14-1210

↑ **KEITH** TPX 14-2311

↑ **STARK** TPX 14-0446

↑ **DORIAN** TPX 12-0721



Delicious Ice Cream

Drum	0,50 %	SELLA® Fast Beige A
	0,15 %	SELLA® Fast Red Brown A

Finishing	93,00	RODA® Lite White 07
	0,50	RODA® Lite Black 07
	5,00	RODA® Lite Ochre 07
	1,50	RODA® Lite Orange 07

↑ OLIVER TPX 14-1210

Drum	0,30 %	SELLA® Fast Red RTN
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Finishing	89,00	RODA® Lite White 07
	2,00	RODA® Lite Yellow 07
	1,50	RODA® Lite Red Violet 07
	7,50	RODA® Lite Fuchsia 07

↑ KEITH TPX 14-2311

Drum	3,80 %	SELLA® Fast Yellow 4GL
	0,15 %	SELLA® Fast Green GM

Finishing	40,00	RODA® Lite White 07
	50,00	RODA® Lite Lemon 07
	9,50	RODA® Lite Blue 07
	0,50	RODA® Lite Orange Brown 07

↑ STARK TPX 14-0446

Drum	1,50 %	SELLA® Fast Beige A
	1,20 %	SELLA® Fast Yellow A

Finishing	90,00	RODA® Lite White 07
	9,00	RODA® Lite Yellow 07
	0,50	RODA® Lite Orange Brown 07
	0,50	RODA® Lite Orange 07

↑ DORIAN TPX 12-0721

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The living collection for next spring/summer is full of natural textures, giving everything a bright and fresh look. This applies especially for the increasingly upbeat upholstered furniture market that we can break down into four different types of seating.

Single armchair and ottoman: extensive use of chrome tanned South American cowhide with a floater feel through to the use of acrylic polymers and protein fillers in the wet end to intensify the Nappa look. There are multiple finishing solutions available, including:

- faded finishes with a slight waxy, whitish sheen.
- two-tone semi-gloss jeans finishes with linear designs and worn feels
- creased and waxy finishes, to age pre-printed and milled leathers.

Two-seater sofas and chaise longues: the focus is on chrome and vegetable tanned calfskin retanned with TANIGAN® T-A unique vegetable-based tannin and bio-polymers and resins from renewable sources. Preference is given to the use of embossing plates with grains such as: micro deer print, woven fabrics and subtle diagonal effects.

Three-seater sofa: making extensive use of nubuck for the luxury range, further enhanced by double dyeing and the combination of very lightweight resins and synthetic retanning agents that give the finished product a light, low density feel. The ready-to-use range makes extensive use of chrome tanned cowhide or a combination with TANNESCO® CPR and SELLATAN® TMC for very light colors and bleach effects.

Island sofas: full grain floater and buffalo leathers printed on hides tanned with TANNESCO® FC and chromium salts in combination with selected LEVOTAN® polymers and TANIGAN® MBO in the retanning exalt lightness and fullness simultaneously.

Given the popularity of outdoor furniture, the tanning world turns to TFL for support with the creation of high-performance leathers with good resistance to the elements and physical performance.

To continue and expand the production of bio-degradable leathers, X-Tan® tanning agent is, and will, be fundamental for all tanneries that want to implement their collections with this increasingly popular trend.

THEMES:

- Polychrome Flower
- Hellenic Light

Polychrome Flower



TARGET:

- Single armchair in soft suede with white bleached reflections.
- Vegetable tanned leather bench, embossed with straight designs in contrasting shades.
- Large three-square sofà, in soft cow-hide nappa leather embossed with vichy patterns.



Polychrome Flower

↑ **BAILEY** TPX 15-1160

↑ **JAGGER** TPX 16-1541

↑ **MYLTON** TPX 15-1433

↑ **POWELL** TPX 17-1755



Polychrome Flower

Drum	3,00 %	SELLA® Fast Orange A
	0,40 %	SELLA® Fast Yellow R
Finishing	50,50	RODA® Lite White 07
	42,00	RODA® Lite Yellow 07
	1,50	RODA® Lite Lemon 07
	5,50	RODA® Lite Orange 07

↑ BAILEY TPX 15-1160

Drum	0,50 %	SELLA® Fast Red A
	2,50 %	SELLA® Fast Orange A
Finishing	49,50	RODA® Lite White 07
	17,00	RODA® Lite Lemon 07
	0,50	RODA® Lite Red 07
	33,00	RODA® Lite Orange 07

↑ JAGGER TPX 16-1541

Drum	3,40 %	SELLA® Fast Orange 2GC
	0,60 %	SELLA® Fast Red A
Finishing	75,00	RODA® Lite White 07
	2,50	RODA® Lite Ochre 07
	10,50	RODA® Lite Lemon 07
	11,00	RODA® Lite Orange 07

↑ MYLTON TPX 15-1433

Drum	1,60 %	SELLA® Fast Red RTN
	0,50 %	SELLA® Fast Red 2B
Finishing	10,00	RODA® Lite White 07
	1,00	RODA® Lite Blue 07
	9,00	RODA® Lite Orange 07
	80,00	RODA® Lite Fuchsia 07

↑ POWELL TPX 17-1755

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.

Hellenic Light



TARGET:

- Upholstered sofà inspired by bio-dynamic shapes in soft bright coloured calf.
- Extra-light pouf in soft vegetable-tanned calf skin with wrinkled finishes.
- Soft modular island cow-hide sofà with maxi pillows finished and treated like old linen textiles.



Hellenic Light

↑ **JOYCE** TPX 14-1120

↑ **ROBINS** TPX 17-1320

↑ **HARRIS** TPX 18-1018

↑ **NEWMAN** TPX 15-1316



Hellenic Light

Drum	4,00 %	BAYKANOL® TN Liq
	0,30 %	SELLA® Fast Orange A
	0,30 %	SELLA® Fast Beige A
Finishing	90,50	RODA® Lite White 07
	0,50	RODA® Lite Blue 07
	7,50	RODA® Lite Orange Brown 07
	1,50	RODA® Lite Lemon 07

↑ JOYCE TPX 14-1120

Drum	2,00 %	BAYKANOL® TN Liq
	1,00 %	SELLA® Fast Brown A
	0,20 %	SELLA® Fast Havana A
Finishing	50,50	RODA® Lite White 07
	9,50	RODA® Lite Blue 07
	28,00	RODA® Lite Ochre 07
	12,00	RODA® Lite Orange 07

↑ ROBINS TPX 17-1320

Drum	2,00 %	SELLA® Fast Brown DZ 150%
Finishing	21,00	RODA® Lite White 07
	23,00	RODA® Lite Blue 07
	37,00	RODA® Lite Orange Brown 07
	18,50	RODA® Lite Orange 07

↑ HARRIS TPX 18-1018

Drum	0,15 %	SELLA® Star Copper
	0,10 %	SELLA® Fast Bordeaux RVN
Finishing	79,50	RODA® Lite Yellow 07
	4,00	RODA® Lite Blue 07
	10,00	RODA® Lite Orange Brown 07
	6,50	RODA® Lite Orange 07

↑ NEWMAN TPX 15-1316

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