



Inspiring – TFL Colour Trends

» Autumn-Winter 2026–27



Wearing

In recent years, there has been a preference for imitation finishes, which do not distinguish leather and turn it into an empty and impersonal material, instead of making it more “striking”. The unique characteristics have been negated and the creative side of R&D has been sidelined in favour of overproduction, which makes it difficult to reposition oneself in the markets.

It is time to reorganise, to put the materials and the collections in order. The socio-economic and financial crisis can help us to do this by demonstrating the need to make, yes, it must be said, a new start. In our project we have focused on both the aesthetic and utilitarian function of the skin as a raw material whose form and function complement each other, identifying four primary functions: protective, informative, sensory and technological, while being aware that in fashion the boundaries between these categories are extremely permeable.

In the protective realm, the Warm Patchouli theme introduces the topics of natural and embossed grains, starting with wet-blue leather, retanned using polymers such as **MAGNOPAL® 450** or **LEUKOTAN® 1093**. In this way, experts create a tight and firm substrate on which, after fatliquoring and dyeing, a myriad of timeless embossed patterns can be applied.

The informative function is the more on the hedonistic side, called ‘Nightlife Emotion’. It focuses on the wet end retanning process, which lightens the fiber and gives it a warm and soft touch. Worth mentioning here are the “Burnishing Wet End Products”, which work well in combination with products from the “Burnishing Finishing Products” range. These together form a perfect base for polishing and burnishing effects.

The sensory side is interpreted by the “Shetland-Ireland” theme, which explores the two sides of the fleece: the silky suede, shiny, brilliant and intense, brought out by the **SELLASET®** drum dyes, and the warm and enveloping side of the suede splits, achieved by the light weight and yet filling capacity of **MAGNOPAL® IPF**.

Finally, the “Formula Indy” technology of the **LEVOTAN®** product family offers waterproofing that can be finished thanks to the adhesive power based on **RODA® Pur 64/N**, supported by crosslinking solutions from the **AQUADERM® XL** and **RODA® Link** families.

The high-performance polycarbonate **AQUADERM® Finish HAT/N**, combined with **RODA® Wax 4001**, perfectly imparts a molten glass like gloss to full grain articles.

THEMES:

- Irish Shetland
- Formula Indy
- Nightlife Emotion
- Warm Patchouli

Irish Shetland



TARGET:

- Coat with fur collar
- Fishing boots with leather trimmings
- Boots stuffed with goose down

↑ **TEA** TPX 19-1758

↑ **RATTAN** TPX 14-1031

↑ **ICEBERG** TPX 16-1255

↑ **TIDAL** TPX 14-1050



Irish Shetland

Drum	1,50 %	SELLA® Fast Red RTN
	1,50 %	SELLA® Fast Brown HC
Finishing	23,50	RODA® Lite White 07
	0,50	RODA® Lite Black 07
	40,50	RODA® Lite Orange Brown 07
	34,50	RODA® Lite Red 07

↑ TEA TPX 19-1758

Drum	2,00 %	SELLA® Fast Brown C-G
Finishing	56,00	RODA® Lite White 07
	0,50	RODA® Lite Black 07
	17,00	RODA® Lite Orange Brown 07
	27,00	RODA® Lite Lemon 07

↑ RATTAN TPX 14-1031

Drum	2,20 %	SELLA® Fast Orange A
	0,60 %	SELLA® Fast Yellow R
Finishing	8,00	RODA® Lite White 07
	17,50	RODA® Lite Orange Brown 07
	64,00	RODA® Lite Yellow 07
	11,00	RODA® Lite Orange 07

↑ ICEBERG TPX 16-1255

Drum	4,00 %	BAYKANOL® TN Liq
	2,00 %	SELLA® Fast Yellow R
	0,40 %	SELLA® Fast Orange A
Finishing	63,00	RODA® Lite White 07
	10,00	RODA® Lite Orange Brown 07
	24,50	RODA® Lite Yellow 07
	2,50	RODA® Lite Orange 07

↑ TIDAL TPX 14-1050

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.



TARGET:

- Décolleté shoes with painted toe
- Bucket bag with reptile belt
- Leather chemisier with suede cuffs



Formula Indy

↑ **PERISCOPE** TPG 19-3918

↑ **RIVERSIDE** TPG 17-4028

↑ **BLUE HORIZON** TPG 18-3929

↑ **CELESTIAL** TPX 12-4111



Formula Indy

Drum	2,30 %	SELLA® Fast Black A
	0,25 %	SELLA® Fast Bordeaux A

Finishing	34,50	RODA® Lite White 07
	16,00	RODA® Lite Black 07
	37,00	RODA® Lite Blue 07
	11,50	RODA® Lite Red 07

↑ PERISCOPE TPG 19-3918

Drum	2,00 %	SELLA® Fast Blue 4GL
	0,20 %	SELLA® Fast Navy A

Finishing	46,50	RODA® Lite White 07
	3,50	RODA® Lite Black 07
	43,00	RODA® Lite Blue 07
	6,50	RODA® Lite Fuchsia 07

↑ RIVERSIDE TPG 17-4028

Drum	4,50 %	SELLASET® Blue H-N
	0,25 %	SELLASET® Black BR

Finishing	49,50	RODA® Lite White 07
	6,50	RODA® Lite Black 07
	37,00	RODA® Lite Blue 07
	7,00	RODA® Lite Red Violet 07

↑ BLUE HORIZON TPG 18-3929

Drum	0,80 %	SELLA® Fast Grey NL
	0,40 %	SELLA® Fast Navy G

Finishing	58,50	RODA® Lite White 07
	26,00	RODA® Lite Blue 07
	10,00	RODA® Lite Ochre 07
	5,00	RODA® Lite Fuchsia 07

↑ CELESTIAL TPX 12-4111

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.

Nightlife Emotion



TARGET:

- Boots with covered heel
- Wallet bag with printed flap
- Brushed off blouson jacket and enamel stitching

 Nightlife Emotion

↑ **MARRON** TPX 18-1415

↑ **ANTLER** TPX 17-1510

↑ **ROSÉ** TPG 15-1512

↑ **FESTIVAL** TPX 19-2434



Nightlife Emotion

Drum	0,40 %	SELLA® Fast Brown DZ150%
	0,40 %	SELLA® Fast Black BR
Finishing	25,50	RODA® Lite White 07
	6,50	RODA® Lite Black 07
	37,00	RODA® Lite Orange Brown 07
	30,50	RODA® Lite Fuchsia 07

↑ MARRON TPX 18-1415

Drum	0,10 %	SELLA® Fast Brown CR
	0,05 %	SELLA® Fast Brown DZ150%
Finishing	72,50	RODA® Lite White 07
	4,50	RODA® Lite Black 07
	15,00	RODA® Lite Ochre 07
	7,50	RODA® Lite Red 07

↑ ANTLER TPX 17-1510

Drum	1,60 %	SELLA® Star Sahara
	0,10 %	SELLASET® Blue H-N
	0,60 %	SELLASET® Red H
Finishing	85,00	RODA® Lite White 07
	6,50	RODA® Lite Ochre 07
	1,50	RODA® Lite Red 07
	7,00	RODA® Lite Violet Brown 07

↑ ROSÉ TPG 15-1512

Drum	4,00 %	SELLA® Fast Red 2B
	0,20 %	SELLA® Fast Red F
Finishing	25,00	RODA® Lite White 07
	1,00	RODA® Lite Violet Brown 07
	7,50	RODA® Lite Red Violet 07
	66,50	RODA® Lite Fuchsia 07

↑ FESTIVAL TPX 19-2434

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.

Warm Patchouli



TARGET:

- Leather biker jacket with wooden studs
- Men's lace-up loafers
- Leather case with metallic profiles



Warm Patchouli

↑ **BUNGE** TPX 18-0513

↑ **OAK** TPG 17-1115

↑ **CARAMEL** TPG 18-1148

↑ **BRAZILIAN SAND** TPX 19-0617



Warm Patchouli

Drum 3,00 % SELLA® Fast Brown CR

Finishing 42,50 RODA® Lite White 07
13,50 RODA® Lite Black 07
39,50 RODA® Lite Ochre 07
5,00 RODA® Lite Red 07

↑ BUNGE TPX 18-0513

Drum 0,50 % SELLA® Fast Beige A
0,10 % SELLA® Fast Brown OM

Finishing 63,50 RODA® Lite White 07
6,00 RODA® Lite Black 07
19,50 RODA® Lite Ochre 07
10,50 RODA® Lite Orange 07

↑ OAK TPG 17-1115

Drum 3,00 % SELLA® Star Tobacco
0,15 % SELLA® Fast Bordeaux RVN

Finishing 2,50 RODA® Lite Black 07
29,00 RODA® Lite Ochre 07
25,00 RODA® Lite Yellow 07
43,50 RODA® Lite Orange 07

↑ CARAMEL TPG 18-1148

Drum 2,50 % SELLA® Star Olive
0,40 % SELLA® Fast Black HM

Finishing 11,50 RODA® Lite White 07
12,00 RODA® Lite Black 07
58,00 RODA® Lite Ochre 07
18,00 RODA® Lite Orange 07

↑ BRAZILIAN SAND TPX 19-0617

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.

Today, more than ever before, designers and manufacturers are faced with a vast and growing field of possibilities in which material choices and transformation processes can be combined to create a “hyper-choice”. For any given product, there is no longer just one material that stands out, but several competing materials. In this context, all the efforts made by the tannery are aimed at bringing out the beauty and authenticity of the leather.

Regarding the ductile structure of the tanning process, let’s start with Beamhouse: by now it is clear to all customers how the **SELLATAN® PA** technology has the least impact on the environment and how **PELTEC® X-ZYME S** technology allows a uniform “opening up” of the fiber structure, to ensure maximal cutting yield.

The world of chrome tanning remains the universally preferred solution for most customers. The **LEVOTAN®** family of polymers, thanks to their ability to fill collagen without affecting the weight of the leather, are the key to the success of all full grain and drum dyed articles. Even the aluminum based **TANNESCO® FC**, when used in combinations with resistant polymers and synthetic tannins ensure that the calfskin fiber and grain is regular, giving dimensional stability vital in the furnishing sector.

Every day, the thermoforming and 3D printing processes erode the place of antiquated leather processing, creating new development opportunities in the world of 100% vegetable leathers. We mention **TANIGAN® Pure T-A**, the renewable biopolymer that in combination with different retanning processes makes the leather ideal for furniture leather with an organic spirit where function and emotion can be combined.

In addition to the tactile and decorative identity of the leather, the colour is also important. The chemical/tanning efforts are focused on creating splits with pure white tones through the development of glutaraldehyde-based tanning, **SELLATAN® WL-G** and the innovative **X-TAN®** liquid. Both tanning agents are the preferred basis for bright nappas as elegant and soft as freshly wrapped butter.

The impalpability of all these surfaces created in the wet phase are the basis for innovative finishing solutions in which more than a dozen pre-bottoms and upgrading products from the **RODA® Care**, the **RODA® Reco** and the **AQUADERM® X-Grade** families level out the leather, cover over defects and prepare the way for make-up solutions leading us to the long-awaited three-dimensionality of leather and its products.

THEMES:

- Brandy Spritz
- Subtle Glance

Brandy Spritz



TARGET:

- Sofa with buttons
- Handmade tight weave basket
- Vegetalised leather and ceramic tiles

↑ **RAVEN** TPX 19-0000

↑ **BOMBAY** TPX 18-1250

↑ **GOLDEN** TPG 17-1046

↑ **BUTLER** TPG 15-1147



Brandy Spritz

Drum	3,00 %	SELLA® Fast Black HM
	1,00 %	SELLA® Fast Brown DZ150%
Finishing	16,00	RODA® Lite White 07
	41,00	RODA® Lite Black 07
	33,00	RODA® Lite Orange Brown 07
	9,50	RODA® Lite Red Violet 07

↑ RAVEN TPX 19-0000

Drum	3,00 %	SELLA® Fast Brown HC
	0,50 %	SELLA® Fast Brown HE-M
Finishing	1,50	RODA® Lite White 07
	68,50	RODA® Lite Black 07
	10,00	RODA® Lite Orange Brown 07
	20,00	RODA® Lite Red Violet 07

↑ BOMBAY TPX 18-1250

Drum	1,50 %	SELLA® Fast Orange A
	1,50 %	SELLA® Fast Havana A
Finishing	35,00	RODA® Lite Ochre 07
	60,00	RODA® Lite Orange Brown 07
	5,00	RODA® Lite Orange 07
	0,50	RODA® Lite Fuchsia 07

↑ GOLDEN TPG 17-1046

Drum	3,20 %	SELLA® Fast Yellow R
	0,70 %	SELLA® Fast Orange A
Finishing	30,50	RODA® Lite White 07
	42,00	RODA® Lite Ochre 07
	22,00	RODA® Lite Yellow 07
	4,50	RODA® Lite Orange 07

↑ BUTLER TPG 15-1147

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.

Subtle Glance



TARGET:

- Craftmanship recliner seat
- Asymmetric armchair with upholstered armrests
- Leather trompe l'oeil embroidered



Subtle Glance

↑ **GLACIER GRAY** TPX 14-4102

↑ **AGATE** TPX 15-6307

↑ **FINT GRAY** TPG 16-5803

↑ **CHARCOAL** TPG 18-0601



Subtle Glance

Drum	1,00 %	BAYKANOL® TN Liq
	1,00 %	SELLA® Fast Grey NL
Finishing	96,50	RODA® Lite White 07
	0,50	RODA® Lite Black 07
	1,00	RODA® Lite Blue 07
	1,00	RODA® Lite Orange Brown 07

↑ GLACIER GRAY TPX 14-4102

Drum	0,45 %	SELLA® Fast Grey NL
	0,10 %	SELLA® Fast Brown C-G
Finishing	86,50	RODA® Lite White 07
	1,00	RODA® Lite Black 07
	9,50	RODA® Lite Lemon 07
	2,50	RODA® Lite Violet Brown 07

↑ AGATE TPX 15-6307

Drum	0,60 %	SELLA® Fast Grey NL
	0,20 %	SELLA® Fast Brown C-G
Finishing	86,50	RODA® Lite White 07
	3,50	RODA® Lite Black 07
	9,50	RODA® Lite Lemon 07
	0,50	RODA® Lite Red 07

↑ FINT GRAY TPG 16-5803

Drum	3,00 %	SELLA® Fast Grey A
	0,10 %	SELLASET® Black BR
Finishing	64,50	RODA® Lite White 07
	12,50	RODA® Lite Black 07
	20,50	RODA® Lite Lemon 07
	2,50	RODA® Lite Red 07

↑ CHARCOAL TPG 18-0601

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