



Inspiring – TFL Colour Trends

» Autumn-Winter 2027–28



TFL – Great chemicals. Excellent advice.

The tanning industry, after a period of significant transformation and challenge, is entering a phase of new resilience. With a shift toward value, durability and responsibility, the industry reaffirms its dedication to authentic materials and sustainable craftsmanship. Despite past criticism and the rise of alternatives, genuine leather is reclaiming its place as a sustainable material of enduring quality and cultural depth.

Authenticity will be the defining theme for the Fall/Winter 2027/28 season, with a focus on soft volumes and clean, refined colours.

Nubuck is emerging as a key material, favoured for its softness and chalky touch. It is proposed in silky versions for leather goods and elegant footwear, as well as in reactive and pull-up finishes for more casual and sporty styles. Technological innovation plays a crucial role, with the use of advanced acrylic polymers, waterproofing solutions, synthetic tannins, waxes, and silicones to enhance softness, and colour clarity.

In suede, calf splits and goatskin remain bestsellers, valued for their lightness and vibrant colours. Printed designs inspired by florals, clouds, quilting, and exotic reptiles add decorative appeal, while glossy-matt contrasts elevate more sophisticated products. Full grain calfskin and lambskin are also trending toward greater thickness and compact, well-lubricated grains, achieved through balanced formulations of water-repellent polymers, oils, and renewable vegetable tannins.

Vegetable tanned and chrome-free leathers are experiencing strong growth, supported by innovations in white synthetic tannings, penetrating fatliquors, and high-performance dyes. These developments enhance visual impact, particularly in digital channels, strengthening online sales and reinforcing consumer perception of authenticity. Overall, the industry is combining tradition, technological advancement, and aesthetic innovation to drive its renewed momentum.

In the area of thickness and softness, the wet-blue segment continues to dominate bovine leather production, but advances in industrial chemistry are reshaping the landscape. Bisphenol-free tanning, lightweight acrylic polymers and innovative protein and synthetic fillers enable authentic 'goose down' effects. These materials can be dyed with highly concentrated transparent colours and finished with lecithin- and silicone-based water-repellent topcoats, ensuring both softness and performance.

THEMES:

- Teatro alla Scala
- The Blue's Swing
- Emerald Cut
- Okay Violet

Teatro alla Scala



TARGET:

- Long leather boots with fringes and fur details.
- Chunky coat in soft shiny nappa.
- Distressed waxy printed nappa college shoes.



↑ **ALMEIRA** TPX 19-0608

↑ **AMALTEA** TPX 19-1623

↑ **AFRODITE** TPX 19-1726

↑ **ANTARES** TPX 19-1840



Teatro alla Scala

Drum	3,80 %	SELLA® Star Coffee
	0,20 %	SELLA® Fast Black HM

Finishing	16,50	RODA® Lite Black 07
	12,00	RODA® Lite Blue 07
	53,50	RODA® Lite Ochre 07
	17,50	RODA® Lite Fuchsia 07

↑ ALMEIRA TPX 19-0608

Drum	0,30 %	SELLA® Fast Bordeaux RVN
	1,50 %	SELLA® Fast Brown DZ 150%

Finishing	18,50	RODA® Lite Blue 07
	24,00	RODA® Lite Ochre 07
	8,00	RODA® Lite Limone 07
	49,50	RODA® Lite Fuchsia 07

↑ AMALTEA TPX 19-1623

Drum	2,50 %	SELLA® Fast Bordeaux RVN
	1,10 %	SELLA® Fast Brown DB

Finishing	0,50	RODA® Lite Black 07
	13,50	RODA® Lite Ochre 07
	23,50	RODA® Lite Violet Brown 07
	62,00	RODA® Lite Fuchsia 07

↑ AFRODITE TPX 19-1726

Drum	3,00 %	SELLA® Fast Red RTN
	0,70 %	SELLA® Fast Bordeaux RVN

Finishing	23,50	RODA® Lite White 07
	5,50	RODA® Lite Blue 07
	49,50	RODA® Lite Red 07
	21,00	RODA® Lite Fuchsia 07

↑ ANTARES TPX 19-1840

All RODA® Lite 07 formulations are applied on undyed crust and quantities are expressed in grams per litre.

The Blue's Swing



TARGET:

- Soft lamb-skin nappa bag with oil touch.
- Stretch suede long women biker pants.
- Oversized full textured nappa bag with metallic reptile accessories.



The Blue's Swing

↑ **NAUTILUS** TPX 19-3810

↑ **NERONE** TPX 19-3939

↑ **NIRVANA** TPX 17-4015

↑ **NIMBO** TPX 18-3920



The Blue's Swing

Drum	3,00 %	SELLA® Fast Violet RL
	0,80 %	SELLASET® Black BR
Finishing	1,50	RODA® Lite White 07
	80,50	RODA® Lite Blue 07
	1,00	RODA® Lite Yellow 07
	17,50	RODA® Lite Red Violet 07

↑ NAUTILUS TPX 19-3810

Drum	3,50 %	SELLA® Fast Navy A
	0,10 %	SELLA® Fast Black A
Finishing	56,50	RODA® Lite White 07
	36,50	RODA® Lite Blue 07
	3,50	RODA® Lite Red 07
	3,50	RODA® Lite Red Brown 07

↑ NERONE TPX 19-3939

Drum	1,00 %	SELLA® Fast Blue A
	0,30 %	SELLA® Fast Bordeaux A
Finishing	56,50	RODA® Lite White 07
	36,50	RODA® Lite Blue 07
	3,50	RODA® Lite Red 07
	3,50	RODA® Lite Red Brown 07

↑ NIRVANA TPX 17-4015

Drum	3,40 %	SELLA® Fast Navy A
	0,50 %	SELLASET® Black BR
Finishing	36,50	RODA® Lite White 07
	2,50	RODA® Lite Black 07
	47,50	RODA® Lite Blue 07
	13,50	RODA® Lite Fuchsia 07

↑ NIMBO TPX 18-3920

All RODA® Lite 07 formulations are applied on undyed crust and quantities are expressed in grams per litre.

Emerald Cut



TARGET:

- Maxi baguette with reptile pockets.
- Rayon and leather stretch dress.
- Soft naplak booties.



Emerald Cut

↑ **FRISÈ** TPX 19-6110

↑ **FALANGE** TPX 18-0627

↑ **FILIGRANA** TPX 19-5511

↑ **FREMITO** TPX 17-5110



Emerald Cut

Drum	3,60 %	SELLA® Star Coffee
	0,40 %	SELLA® Fast Black WB

Finishing	11,00	RODA® Lite White 07
	12,00	RODA® Lite Black 07
	50,50	RODA® Lite Blue 07
	26,00	RODA® Lite Yellow 07

↑ **FRISÈ** TPX 19-6110

Drum	1,50 %	SELLA® Fast Brown OV
	1,50 %	SELLA® Fast Brown OM

Finishing	4,50	RODA® Lite Black 07
	42,50	RODA® Lite Orange Brown 07
	22,00	RODA® Lite Yellow 07
	31,00	RODA® Lite Lemon 07

↑ **FALANGE** TPX 18-0627

Drum	2,50 %	SELLA® Fast Green A
	0,50 %	SELLA® Fast Navy A

Finishing	1,50	RODA® Lite White 07
	62,50	RODA® Lite Blue 07
	35,00	RODA® Lite Ochre 07
	0,50	RODA® Lite Red 07

↑ **FILIGRANA** TPX 19-5511

Drum	1,50 %	SELLA® Fast Grey A
	0,50 %	SELLA® Fast Green A

Finishing	52,00	RODA® Lite White 07
	28,50	RODA® Lite Blue 07
	15,50	RODA® Lite Orange Brown 07
	3,50	RODA® Lite Fuchsia 07

↑ **FREMITO** TPX 17-5110

All RODA® Lite 07 formulations are applied on undyed crust and quantities are expressed in grams per litre.

Okay Violet



TARGET:

- Elegant full grain shimmer décolleté with rubber sole.
- Equestrian suede long boots with brush-off calf details.
- Brush-off printed crocodile leather trunk.

↑ **TOPKAPI** TPX 19-3842

↑ **TRILOGY** TPX 19-3514

↑ **TELLARO** TPX 18-2336

↑ **TUONO** TPX 17-3615



Okay Violet

Drum	3,30 %	SELLA® Fast Bordeaux A
	2,90 %	SELLA® Fast Blue A
Finishing	17,50	RODA® Lite White 07
	49,00	RODA® Lite Blue 07
	3,50	RODA® Lite Orange Brown 07
	29,00	RODA® Lite Fuchsia 07

↑ TOPKAPI TPX 19-3842

Drum	2,50 %	SELLA® Fast Violet RL
	0,50 %	SELLA® Fast Bordeaux RVN
Finishing	12,50	RODA® Lite White 07
	28,50	RODA® Lite Blue 07
	2,00	RODA® Lite Orange 07
	59,00	RODA® Lite Fuchsia 07

↑ TRILOGY TPX 19-3514

Drum	4,50 %	SELLA® Fast Red 2B
	0,50 %	SELLA® Fast Red E
Finishing	36,50	RODA® Lite White 07
	0,50	RODA® Lite Ochre 07
	3,00	RODA® Lite Red 07
	60,00	RODA® Lite Fuchsia 07

↑ TELLARO TPX 18-2336

Drum	0,30 %	SELLA® Fast Red F
	0,20 %	SELLA® Fast Violet RL
Finishing	68,00	RODA® Lite White 07
	18,00	RODA® Lite Blue 07
	5,50	RODA® Lite Red 07
	8,50	RODA® Lite Fuchsia 07

↑ TUONO TPX 17-3615

All RODA® Lite 07 formulations are applied on undyed crust and quantities are expressed in grams per litre.

There is a clear sense of renewal in the new collection. What is needed today is softer and thicker leather, colourful nappas, smooth and luminous pull-ups and three-dimensional grains ranging from the most natural looks to refined micro-textures. Today, bisphenol-free tanning is available and can be combined with very light acrylic polymers and innovative protein-based and synthetic fillers.

Nappas, pull-ups, and subtle crazy horse effects give the seating world a more refined and polished feel. Colour plays a major role: cardinal red, tangerine orange, and flamingo pink are prominent shades, reflecting the influence of a Florida that is increasingly at the centre of international political summits.

In the area of full-grain leathers and glossy or frosted finishes, the collection by TFL introduces new topcoats with high adhesion performance. This is made possible by advanced high-performance compounds and modern crosslinkers. Transparent pigments are used to combine depth and coverage, together with a wide range of polyurethane topcoats that are extremely elastic and highly resistant to hydrolysis.

The three-dimensional character of leathers is achieved through three key elements:

Colour: Shades such as camel, powder pink, otter grey, and “latte macchiato” reach their best expression in wet-white tanning. This process highlights the typical straw-white tone of the leather, which becomes central thanks to its classic, creamy, and slightly waxy feel. Natural finishes are preferred for island sofas, while semi-gloss grain effects are more suitable for chairs.

Saturated effect: This concept introduces the use of matt topcoats in different concentrations. The result can range from very compact, blind-tooled looks to delicate marbled nuances, and even to soft, peach-like finishes. The goal is to balance the clean design of the product with the increasingly detailed study of ambient lighting.

Centrifugal effect: This technique is already well established in the tanning industry, but next season it will become an even stronger focus for R&D departments. The aim is to carefully balance retanning and fat-liquoring processes, which can create attractive grain curls and movements in different ways. Particular attention is given to crosslinkers and polyurethane topcoats that protect coatings from humidity and mechanical wear. Finally, silicones remain key players in the finishing world, appreciated for their versatility and their ability to create a wide range of tactile and visual sensations.

THEMES:

- Safari Lodge
- Casual Creativity

Safari Lodge



TARGET:

- Long wood table with engraved suede legs.
- Chesterfield armchair in full grain pull-up shiny bovine.
- Stone washed floater cushions with long fringes.

↑ **MONTEREY** TPX 18-1433

↑ **MESSICO** TPX 16-1443

↑ **MAREMMA** TPX 17-1330

↑ **MARZIALE** TPX 18-1448



Safari Lodge

Drum	3,40 %	SELLA® Star Tobacco
	0,60 %	SELLA® Fast Bordeaux RVN

Finishing	22,00	RODA® Lite White 07
	2,00	RODA® Lite Black 07
	56,00	RODA® Lite Ochre 07
	19,50	RODA® Lite Red 07

↑ MONTEREY TPX 18-1433

Drum	0,10 %	SELLA® Fast Red A
	1,50 %	SELLA® Fast Orange A
	1,50 %	SELLA® Fast Havana A

Finishing	31,50	RODA® Lite White 07
	56,50	RODA® Lite Orange Brown 07
	8,50	RODA® Lite Orange 07
	3,50	RODA® Lite Brown 07

↑ MESSICO TPX 16-1443

Drum	1,50 %	SELLA® Fast Red Brown A
	1,50 %	SELLA® Fast Beige A

Finishing	33,00	RODA® Lite White 07
	2,50	RODA® Lite Black 07
	45,50	RODA® Lite Ochre 07
	18,50	RODA® Lite Orange 07

↑ MAREMMA TPX 17-1330

Drum	1,20 %	SELLA® Fast Bordeaux RVN
	2,50 %	SELLA® Fast Brown HC

Finishing	23,50	RODA® Lite White 07
	57,50	RODA® Lite Orange Brown 07
	18,50	RODA® Lite Red 07
	0,50	RODA® Lite Red Brown 07

↑ MARZIALE TPX 18-1448

All RODA® Lite 07 formulations are applied on undyed crust and quantities are expressed in grams per litre.

Casual Creativity



TARGET:

- Chair with silky nubuk seat and microprinted full grain leather on the back part and legs.
- Suede and fur carpet.
- Hand-woven cloak made with leather threads.

↑ **ONTARIO** TPX 19-4305

↑ **OVIEDO** TPX 17-1212

↑ **OTTAWA** TPX 17-0843

↑ **OLIMPIA** TPX 16-1342



Casual Creativity

Drum 4,00 % SELLA® Fast Black WB

Finishing 2,00 RODA® Lite White 07
21,00 RODA® Lite Black 07
55,00 RODA® Lite Blue 07
22,00 RODA® Lite Ochre 07

↑ ONTARIO TPX 19-4305

Drum 1,70 % SELLA® Fast Grey VWL
0,40 % SELLA® Fast Brown DS

Finishing 73,00 RODA® Lite White 07
4,00 RODA® Lite Black 07
7,00 RODA® Lite Yellow 07
16,50 RODA® Lite Violet Brown 07

↑ OVIEDO TPX 17-1212

Drum 3,30 % SELLA® Fast Brown OV
0,30 % SELLA® Star Tobacco

Finishing 19,00 RODA® Lite White 07
1,50 RODA® Lite Black 07
39,00 RODA® Lite Orange Brown 07
40,00 RODA® Lite Lemon 07

↑ OTTAWA TPX 17-0843

Drum 2,00 % SELLA® Fast Havanna A
1,00 % SELLA® Fast Orange A

Finishing 50,50 RODA® Lite White 07
0,50 RODA® Lite Black 07
39,00 RODA® Lite Yellow 07
10,50 RODA® Lite Orange 07

↑ OLIMPIA TPX 16-1342

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