



Inspiring – TFL Colour Trends

» Spring-Summer 2028



TFL – Great chemicals. Excellent advice.

We begin our journey heading towards brighter horizons for the tanning sector. Leather is still part of footwear collections, as it has been in the past, especially with splits and sheepskin and goatskin chamois, in intense and bright hues typical of tropical fruits or underwater iridescence featuring light blues and bottle greens.

Thus, goatskin and its variations printed on calfskin or African cross-stitch leather are back in fashion with the classic 1970s appeal which saw them paired with wooden wedges, patch-work-patterned textile scraps or multi-striped cotton cords.

In the sports sector, two different trends stand out: on the one hand, the boat shoe made of water-repellent sides for more technical needs or in soft waxed classic chestnut brown shades of calfskin, leather and khaki clearly recalling the 1980s.

At the same time, the nubuck leather trend is also rapidly gaining momentum, using cowhide for the more affordable sector and European calfskin for the luxury sector. It is soft and velvety with stain-resistant finishes and is easy to clean thanks to very thin and tenacious resins combined with elegant waxy silicones for soft, ultra-flat sneakers in the most neutral shades, combined with rosé, strawberry and black cherry tones.

In the luxury leather goods sector, lambskin is the most sought-after and successful raw material, consolidating its position on the market thanks to increasingly soft and compact tanning processes and tear-resistant polymer and resin solutions. The calfskin tanning industry is also continuing its pursuit of this raw material, achieving lighter weights through use of the aforementioned polymers and the reduction of fatliquors derived from the petrochemical sector, resulting in a specific weight that is closer to customer demands.

In the daily-wear leather sector, vegetable-tanned leather is the iconic leather for the next season. It's been a long time since we've seen it in shop windows or on the shoulder bags of girls or elegant fashion-victim ladies, so much so that it comes in shades of orange, citron yellow and mustard leather, cut and sewn inside paper patterns full of pockets and hiking belts.

Provençal dresses in bright floral hues and impressionistic designs are back in fashion, along with lace and increasingly thin and elegant denim. Belts are making a comeback as a pampering accessory, again made of natural vegetable leather, embellished with the inevitable South American engravings or woven with soft natural python or tortoiseshell patterns.

THEMES:

- Mediterranean Breath
- Precious Parcels
- Solar Harmony

Mediterranean Breath



TARGET:

- Long washed woven kaftan suede
- Woven suede and straw hat with open sandals
- Soft nubuck Saharans jacket with pockets edged in cotton patches



Mediterranean Breath

↑ **GANIMEDE** TPX 17-0839

↑ **ASPIDO** TPX 13-0859

↑ **SUMERO** TPX 13-0648

↑ **PESTUM** TPX 16-6138



Mediterranean Breath

Drum	1,10 %	SELLA® Fast Orange 2GC
	1,30 %	SELLA® Fast Olive 2G

Finishing	0,50	RODA® Black 07
	4,50	RODA® Orange Brown 07
	16,50	RODA® Yellow 07
	78,50	RODA® Lemon 07

↑ GANIMEDE TPX 17-0839

Drum	1,00 %	SELLA® Fast Yellow A
	2,00 %	SELLA® Fast Yellow R

Finishing	0,50	RODA® Blue 07
	3,50	RODA® Orange Brown 07
	3,50	RODA® Yellow 07
	92,50	RODA® Lemon 07

↑ ASPIDO TPX 13-0859

Drum	2,00 %	SELLA® Fast Yellow 4GL
	1,00 %	SELLA® Fast Yellow R

Finishing	20,50	RODA® White 07
	0,50	RODA® Black 07
	1,50	RODA® Yellow 07
	77,00	RODA® Lemon 07

↑ SUMERO TPX 13-0648

Drum	2,20 %	SELLA® Fast Green GM
	0,90 %	SELLA® Fast Yellow 4GL

Finishing	11,00	RODA® White 07
	15,50	RODA® Blue 07
	0,50	RODA® Orange Brown 07
	73,00	RODA® Lemon 07

↑ PESTUM TPX 16-6138

All RODA® Lite 07 formulations are applied on undyed crust and quantities are expressed in grams per litre.

Precious Parcels



TARGET:

- Multi line patchwork pattern sewn in on Nappa plongè
- Soft metallic sandals with reptile cut profiles like flower petals
- Maxi mirror polished calfskin clutch with soft Nappa fringed flap



Precious Parcels

↑ **ANTURIUM** TPX 17-1563

↑ **ALCIONE** TPX 15-1624

↑ **PETALO** TPX 15-1433

↑ **TIARA** TPX 14-3612



Precious Parcels

Drum	2,50 %	SELLA® Fast Orange A
	1,50 %	SELLA® Fast Red A

Finishing	4,50	RODA® White 07
	5,50	RODA® Lemon 07
	3,50	RODA® Red 07
	86,00	RODA® Orange 07

↑ ANTURIUM TPX 17-1563

Drum	4,00 %	BAYKANOL® TN Liq
	0,80 %	SELLA® Fast Red A

Finishing	50,00	RODA® White 07
	2,00	RODA® Lemon 07
	45,00	RODA® Red 07
	3,00	RODA® Orange 07

↑ ALCIONE TPX 15-1624

Drum	4,00 %	BAYKANOL® TN Liq
	2,00 %	SELLA® Fast Orange A

Finishing	83,00	RODA® White 07
	7,50	RODA® Yellow 07
	0,50	RODA® Red 07
	8,50	RODA® Orange 07

↑ PETALO TPX 15-1433

Drum	0,30 %	SELLA® Fast Red F
	0,10 %	SELLA® Fast Violet RL

Finishing	92,50	RODA® White 07
	2,50	RODA® Blue 07
	0,50	RODA® Red Brown 07
	4,00	RODA® Fuchsia 07

↑ TIARA TPX 14-3612

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TARGET:

- Vegetable tanned women moccasins with reptile insert on the laces
- Soft vegetable Nappa multipocketed travel bag with turtle printed calf handles
- Hand polished saffron nubuck soft sneakers with heat-hardening wax on the top



Solar Harmony

↑ **POMPEI** TPX 15-1322

↑ **CALIFFO** TPX 16-1356

↑ **IGUANA** TPX 16-1346

↑ **ETRUSCO** TPX 16-1336



Solar Harmony

Drum	2,00 %	BAYKANOL® TN Liq
	0,20 %	SELLASET® Red H
	0,60 %	SELLA® Fast Brown HE-M
Finishing	80,00	RODA® White 07
	0,50	RODA® Blue 07
	12,50	RODA® Ochre 07
	7,00	RODA® Red Brown 07

↑ POMPEI TPX 15-1322

Drum	0,50 %	SELLA® Fast Yellow R
	3,50 %	SELLA® Fast Orange A
Finishing	14,50	RODA® White 07
	4,50	RODA® Orange Brown 07
	65,50	RODA® Yellow 07
	15,50	RODA® Orange 07

↑ CALIFFO TPX 16-1356

Drum	0,75 %	SELLA® Star Copper
	0,75 %	SELLA® Fast Orange A
Finishing	13,00	RODA® White 07
	71,50	RODA® Ochre 07
	1,50	RODA® Red Brown 07
	15,00	RODA® Orange 07

↑ IGUANA TPX 16-1346

Drum	1,30 %	SELLA® Fast Brown HG
Finishing	37,00	RODA® White 07
	5,50	RODA® Blue 07
	44,00	RODA® Ochre 07
	13,50	RODA® Orange 07

↑ ETRUSCO TPX 16-1336

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Discreet, reassuring, unfazed by trends but designed to last, this is the living area favored by all families and young globetrotting couples for the foreseeable future. Travertine, light woods, and the ever-present white complement metallic inserts and mirrored surfaces, along with the soft natural grains of chrome-tanned South American cowhide in satin-like natural shades or the sophisticated velvet effect created by soft polyurethanes combined with gentle silicones, create a relaxing overall look.

The aim is to create an idea of understated elegance, featuring brushed calfskin armchairs and soft sofas in pin-grain printed cowhide and tumbled calfskin in pastel shades for more neutral and representative spaces, while the same identical textures are dyed in the more saturated colors of cadmium yellow and lime green for more avant-garde spaces.

Suddenly, the leather stiffens, revealing its most authentic and vintage buffered full grain leather attributes when combined with aluminum and oxidized copper surfaces for the seats of larger kitchens or in the almost evanescent carbon fiber table tops or in the wainscoting of hotels or in the studios of professionals or companies attentive to their image.

In the real estate sector, verandas, terraces, and living rooms are making way for a clear desire for open spaces in which to entertain, spend an evening with family, or just fall asleep. Sofas and cushions in soft tumbled nubuck or with stonewashed finishes are among the most sought-after materials, also supported by innovative stain- and scratch-resistant solutions.

In bedrooms, soft Nappa leather immediately takes center stage. Cationic finishes, aniline-rolled effects, and a wide selection of natural textures and top coats are top of the customer list at a time when we all want to be able to cradle and protect ourselves.

THEMES:

- Clay Elegance
- Marvelous Abysses

Clay Elegance



TARGET:

- Fluffy water repellent chamois cape embroidered with Chantilly lace trims
- Reptile leathers boxes lined with soft nubuck printed with silkscreen designs
- Maxi pleated bovine Nappa floater pillows with origami motifs



Clay Elegance

↑ **CRETA** TPX 16-0924

↑ **SPARTA** TPX 13-1016

↑ **ATENE** TPX 14-1051

↑ **ELLADE** TPX 13-0916



Clay Elegance

Drum	1,60 %	SELLA® Fast Brown C-G
	0,50 %	SELLA® Fast Grey VWL

Finishing	60,50	RODA® White 07
	0,50	RODA® Black 07
	33,50	RODA® Lemon 07
	5,00	RODA® Orange 07

↑ CRETA TPX 16-0924

Drum	4,00 %	BAYKANOL® TN Liq
	1,00 %	SELLA® Fast Beige A
	0,05 %	SELLA® Fast Orange A

Finishing	89,50	RODA® White 07
	0,50	RODA® Blue 07
	8,00	RODA® Ochre 07
	1,50	RODA® Orange 07

↑ SPARTA TPX 13-1016

Drum	3,00 %	SELLA® Fast Yellow R
	0,40 %	SELLA® Fast Orange A

Finishing	67,00	RODA® White 07
	6,00	RODA® Ochre 07
	25,00	RODA® Giallo 07
	2,00	RODA® Orange 07

↑ ATENE TPX 14-1051

Drum	2,50 %	SELLA® Fast Orange 2GC
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Finishing	90,50	RODA® White 07
	0,50	RODA® Black 07
	5,00	RODA® Orange Brown 07
	4,00	RODA® Lemon 07

↑ ELLADE TPX 13-0916

All RODA® Lite 07 formulations are applied on undyed crust and quantities are expressed in grams per litre.

Marvelous Abysses



TARGET:

- Multi coloured suede curtains with chains set in soft snakeskin
- Nubuck sofas with contrasting tie-dye colour effect and soft crocodile embossed pillows
- Soft cowhide mattress printed with buffalo pattern and handmade stitching in contrasting suede thread



Marvelous Abysses

↑ **LAGUNA** TPX 14-4522

↑ **NODO** TPX 13-5313

↑ **ABISSO** TPX 16-5427

↑ **DEEP** TPX 18-4247



Marvelous Abysses

Drum	2,00 %	BAYKANOL® TN Liq
	2,00 %	SELLA® Fast Turquoise 2BL

Finishing	80,00	RODA® White 07
	15,00	RODA® Blue 07
	4,00	RODA® Fuchsia 07
	1,00	RODA® Orange 07

↑ LAGUNA TPX 14-4522

Drum	0,30 %	SELLA® Fast Blue A
	0,20 %	SELLA® Fast Yellow 4GL

Finishing	90,00	RODA® White 07
	15,00	RODA® Blue 07
	4,00	RODA® Lemon 07
	1,00	RODA® Orange 07

↑ NODO TPX 13-5313

Drum	2,00 %	BAYKANOL® TN Liq
	0,50 %	SELLA® Fast Green 2GB

Finishing	70,00	RODA® White 07
	20,00	RODA® Blue 07
	9,00	RODA® Lemon 07
	1,00	RODA® Orange 07

↑ ABISSO TPX 16-5427

Drum	3,00 %	SELLA® Fast Blue A
	0,10 %	SELLA® Fast Red F

Finishing	70,00	RODA® White 07
	25,00	RODA® Blue 07
	4,00	RODA® Fuchsia 07
	1,00	RODA® Orange 07

↑ DEEP TPX 18-4247

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